Rebuttal Testimony and Schedule Richard J. Sieracki

Before the Minnesota Public Utilities Commission State of Minnesota

In the Matter of a Commission Investigation into Xcel Energy's Monticello Life Cycle Management/Extended Power Uprate Project and Request for Recovery of Cost Overruns

> Docket No. E002/CI-13-754 Exhibit ____ (RJS-1)

Project Management Prudence

August 26, 2014

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I. BACKGROUND AND ASSIGNMENT

2

3 Q. PLEASE STATE YOUR NAME, OCCUPATION AND BUSINESS ADDRESS.

4 My name is Richard J. Sieracki. I am the Chief Executive Officer of The Α. 5 Kenrich Group LLC ("Kenrich"). Kenrich is a business, management and 6 litigation consulting firm, with accounting, financial, and engineering 7 professionals. Our personnel have experience and expertise in the analysis 8 and evaluation of cost and schedule related issues including reasons for cost 9 growth. Kenrich's professionals have substantial experience in nuclear 10 power, construction, and regulated industry matters. My business address is 11 300 South Wacker Drive, Suite 1150, Chicago, IL 60606. My resume is attached as Exhibit ____ (RJS-1), Schedule 1. 12

13

14 Q. PLEASE DESCRIBE YOUR POST-SECONDARY SCHOOL EDUCATION.

A. I graduated from the University of Illinois in 1974 with a Bachelor ofScience degree in Civil Engineering.

17

18 Q. PLEASE DESCRIBE YOUR PROFESSIONAL HISTORY.

A. I worked at Bechtel Power Corporation ("Bechtel") from 1974 to 1985.
My primary responsibilities included preparation and implementation of all
cost and schedule controls, including preparing and reviewing estimates and
developing forecasts of costs and cash flows to be incurred on major design
and construction projects. This includes nuclear power plants. I held
various positions at Bechtel, progressing to cost/schedule supervisor.

25

26 From 1985 through 1994, I worked for Peterson Consulting Limited
27 Partnership ("Peterson Consulting"). From 1994 to 2004, I was a Vice

1 President at Tucker Alan Inc. ("Tucker Alan"), a firm similar to Peterson 2 Since 2004, I have been the Chief Executive Officer of Consulting. 3 Kenrich. My work at Peterson Consulting, Tucker Alan, and now at 4 Kenrich has been very similar, although with increasing responsibilities. I 5 have provided consulting and engineering services on a variety of matters 6 with my work generally focusing on the assessment of costs, damages 7 calculations, and schedule delay analysis on nuclear and other power plants 8 and various construction projects.

9

10 Q. PLEASE PROVIDE EXAMPLES OF THE TYPE OF INDUSTRIES WITH WHICH YOU
11 HAVE EXPERIENCE NECESSARY TO PERFORM YOUR WORK IN THIS MATTER.

A. The types of industries in which I have experience include the electric
power industry, the construction industry including projects that involved
construction of power facilities and modifications similar to the uprate
project at the Monticello Nuclear Generating Plant ("Monticello",
"MNGP", or the "Plant"), and the manufacturing industry where I have
been involved in projects involving fabrication and assembly of major
equipment including nuclear power plant steam generators.

19

20 Q. Please describe your experience in the nuclear power industry.

A. I have been involved in matters involving over fifty different nuclear power
plants. I have prepared cost damages analyses on spent nuclear fuel cases
for approximately thirty different nuclear power plants. I have also
prepared analyses of damages and delay on approximately ten nuclear
power projects, including analysis of design, construction and operations of
nuclear power plants. This work has been associated with new plant
construction, plant outages, power uprate projects, capital projects,

1 fabrication of major equipment, and decommissioning of a nuclear power 2 I worked on prudence reviews for approximately six different plant. 3 nuclear power plants, analyzing the root causes for cost growth associated with the projects. In many of these matters, including the prudence 4 5 reviews, I have studied project management of the utilities and the decisions 6 the utility made based on the information available to it at the time.

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Q.

HAVE YOU PERFORMED WORK FOR NORTHERN STATES POWER COMPANY, A MINNESOTA CORPORATION ("XCEL ENERGY") PREVIOUSLY?

10 А. Yes. There are four matters that I previously worked on for Xcel Energy. 11 For the first matter, I was part of a team that documented the decisions 12 Xcel Energy made regarding the emergency diesel generator installation at Prairie Island Nuclear Power Plant ("Prairie Island") in anticipation of a 13 14 prudence investigation. The second matter involved Xcel Energy's steam 15 generator litigation against Westinghouse, where our team was engaged to 16 develop Xcel Energy's damages. The third involved a business planning 17 analysis for Xcel Energy regarding the timing of when to replace the steam 18 generators at Prairie Island. Finally, I provided damages analysis and 19 testimony for Xcel Energy's spent nuclear fuel litigation against the United 20 States Department of Energy.

21

22 Q. HAVE YOU EVER PROVIDED TESTIMONY ON MATTERS RELATING TO 23 NUCLEAR POWER PLANTS?

24 Yes. I testified before the United States Court of Federal Claims in three Α. 25 spent nuclear fuel cases: Indiana Michigan Power Company, Xcel Energy, 26 and Wisconsin Electric Power Company. I also testified in depositions on 27 spent nuclear fuel matters for Southern Nuclear, Entergy Grand Gulf, and

South Carolina Electric & Gas. I have also been deposed in a matter
 involving the decommissioning of the Connecticut Yankee nuclear power
 plant.

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Q. WHAT IS THE PURPOSE OF YOUR TESTIMONY IN THIS PROCEEDING?

A. Kenrich was retained to review the testimony of Department of Commerce,
Division of Energy Resources' ("Department") witness Mr. Mark W. Crisp
and provide a response to Mr. Crisp's conclusions about project
management as appropriate. I was also asked to review the testimony of
the other Department witnesses; Dr. William R. Jacobs, Ms. Nancy
A. Campbell and Mr. Christopher J. Shaw to the extent they provided
testimony related to the areas I was asked to analyze.

13

As part of that engagement Kenrich analyzed certain aspects of the LifeCycle Management ("LCM") and Extended Power Uprate ("EPU")
Program ("LCM/EPU Program", "Program", or "Project") at Monticello.
I was asked to analyze the Monticello LCM/EPU Program's Project
management, cost growth, and Program implementation. I use that analysis
to support my responses to Mr. Crisp's testimony.

20

Q. WHAT PROCESS DID YOU FOLLOW IN ORDER TO DEVELOP YOURCONCLUSIONS?

A. I reviewed and analyzed numerous documents such as contracts, proposals,
cost estimates, change orders, progress monitoring reports, responses to
various Information Requests, the initial filing, the Direct Testimony of
various Company witnesses, and the July 2, 2014 testimony of Ms.
Campbell, Mr. Crisp, Dr. Jacobs, and Mr. Shaw. I reviewed and analyzed

accounting records such as accounting transaction reports, invoices, and cost estimate tracking reports. I interviewed various current and former Xcel Energy personnel and other experts retained by Xcel Energy.

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5 Q. PLEASE SUMMARIZE YOUR OPINIONS.

6 А. First, Mr. Crisp generally criticizes Xcel Energy's Project management of 7 the LCM/EPU Program. Based on my review of all of the facts and 8 circumstances, I conclude that the Project management utilized by Xcel 9 Energy was generally appropriate under the circumstances. While I would 10 not say that Xcel Energy's project management was perfect, my review 11 shows that Xcel Energy proceeded appropriately under the circumstances 12 and generally made sound decisions based upon the information available at 13 the time the decisions were being made. In my experience a company's 14 decisions and actions need to be reasonable, not perfect, to support a 15 finding of prudence. In addition, my review also determined Xcel Energy's 16 incorporation of "lessons learned" from projects and outages is a prudent 17 practice in the nuclear industry as well as other industries. Lessons learned 18 is a process where management examines a scope of work, such as a 19 refueling outage, determines what went well, and what did not, and 20 identifies areas for improvement.

21

22 Second, Mr. Crisp repeatedly points out that Xcel Energy did not provide 23 accurate estimates of the cost of the LCM/EPU Program. I note that 24 Mr. Crisp does not assert that Xcel Energy's actions were imprudent. Xcel 25 Energy has acknowledged that its initial cost estimates for the LCM/EPU 26 Program were not accurate. This was in large part because "controlling 27 factors" could not be completely assessed until the design was complete,

the Plant could be walked down, and the existing conditions assessed. In my professional opinion, this is not an indication of imprudence but is rather a normal part of the design and implementation of a project that is being pursued on multiple tracks in order to capture the benefits of the project as quickly as reasonably possible.

6

7 Third, Mr. Crisp criticizes Xcel Energy's effort at developing the scope of 8 the LCM/EPU Program. In my opinion, "better" Project management 9 would not have anticipated the 13.8 kV Distribution System earlier than the 10 approach Xcel Energy used to identify the need for the modification in 11 2007. Better Project management would also not have foreseen the 12 challenges to the installation of the 13.8 kV Distribution System once it was 13 fully designed.

14

15 Fourth, Mr. Crisp asserts that Xcel Energy was not prepared for the LCM/EPU Program. In my opinion, Xcel Energy's Project preparation 16 17 and coordination was not lacking. While large, capital-intensive projects 18 can suffer from coordination issues, my review suggests that this Project 19 was not impacted by coordination issues that were out of the ordinary or 20 beyond what I would expect. Mr. Crisp's testimony provides the 21 impression that certain Company personnel were not working together 22 appropriately. Relying almost exclusively on a single document by a single 23 employee, Mr. Crisp implies that Xcel Energy failed to consider the views 24 of this employee. In my experience, a broader review than that described 25 by Mr. Crisp is necessary to determine if the effort was coordinated or not. 26 That is the effort I undertook and my review did not suggest that Xcel Energy's communication and coordination issues were different than what
 is normally seen in a major capital project.

3

Fifth, the LCM/EPU Program did not suffer from "starts and stops" by switching contractors as asserted by Mr. Crisp, and Xcel Energy made a prudent decision to change contractors when it did. In my experience, it is important for the owner to maintain the ability to direct external resources and remove a contractor if another contractor can do a better job or has more targeted expertise.

10

11 Sixth, Xcel Energy's treatment of tracking the EPU and LCM work 12 together as a single Project was warranted under the circumstances. I 13 would agree that Xcel Energy could have separated the one initial Work 14 Order into the Child Work Orders ("CWOs") at the outset of the 15 LCM/EPU Program. However, I disagree with Mr. Crisp's suggestion that 16 proceeding initially with a single work order was unreasonable.

17

Seventh, Mr. Crisp challenges Xcel Energy 's use of contingencies but never
suggests that use of higher contingency levels would have resulted in lower
overall costs. In my opinion, Xcel Energy appropriately used contingencies
for the LCM/EPU Program. Whether Xcel Energy used contingencies or
not did not change the actual costs incurred on the LCM/EPU Program.

23

Finally, the cost growth on the LCM/EPU Program was not due to poor Project management. Rather, the cost growth was primarily attributable to the evolving scope of the job and the implementation challenges that were

1		encountered. I note that such cost growth can occur on projects where
2		permitting, design and implementation are occurring concurrently.
3		
4		II. PROJECT MANAGEMENT WAS NOT DEFICIENT
5		
6		A. Project Management in General
7	Q.	MR. CRISP TESTIFIED ABOUT PROBLEMS WITH XCEL ENERGY'S PROJECT
8		MANAGEMENT OF THE LCM/EPU PROGRAM. HOW DO YOU RESPOND TO
9		THOSE STATEMENTS?
10	А.	I do not agree with Mr. Crisp's testimony that Xcel Energy's Project
11		management of the LCM/EPU Program was problematic or the cause of
12		the increased Project costs. Mr. Crisp states the purpose of his testimony
13		was to "provide a technical review of Xcel's Project Management decisions
14		and project management execution and how they impacted costs
15		throughout the project timeline." ¹
16		
17		It appears that Mr. Crisp is mainly critical of Xcel Energy's Project
18		management design process, yet he does not criticize the designs selected.
19		It seems that Mr. Crisp is trying to tie the complexities and changes of the
20		design modifications to poor Project management by Xcel Energy. Based
21		on my review, the design modifications and scope growth did not stem
22		from deficient Project management as I will explain throughout my
23		testimony.
24		

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Further, Mr. Crisp does not establish any causal link between what he concludes is deficient Project management and the cost overruns on the

¹ Crisp Direct at 3:16-18.

LCM/EPU Program. Further, in Mr. Crisp's response to Xcel Energy's
Information Request No. 8 (in the Rebuttal Testimony of Company witness
Mr. Timothy J. O'Connor at Exhibit _____ (TJO-2), Schedule 1), he states he
did not determine that Xcel Energy's actions were imprudent. In addition,
I note that while Mr. Crisp makes a number of broad criticisms, he does not
quantify the impact of his criticisms on the cost growth incurred on the
LCM/EPU Program.

8

9 Q. WHAT IS PROJECT MANAGEMENT AND WHAT DOES IT ENCOMPASS?

The Project Management Institute ("PMI"), an industry organization, 10 А. 11 defines project management as the application of knowledge, skills, tools, 12 and techniques to project activities in order to meet or exceed stakeholder needs and expectations from a project.² The term project management is 13 14 sometimes used to describe an organizational approach to the management 15 of ongoing operations. AACE International, another industry organization, 16 defines project management as the utilization of skills and knowledge in 17 coordinating the organizing, planning, scheduling, directing, controlling, 18 monitoring and evaluating of prescribed activities to ensure that the stated 19 objectives of a project, manufactured product, or service are achieved.³

² A Guide to the Project Management Body of Knowledge, 1996 Edition. PMI Standards Committee.

³ *Skills And Knowledge Of Cost Engineering*, 5th Edition Revised. A Product of the Education Board of AACE International.

Q. BASED ON THESE PROFESSIONAL SOURCE MATERIALS, YOUR INVESTIGATION
 OF THE LCM/EPU PROGRAM, AND YOUR EXPERIENCE, DO YOU AGREE
 WITH MR. CRISP THAT XCEL ENERGY DID NOT ENGAGE IN GOOD PROJECT
 MANAGEMENT?

5 No. My review of the LCM/EPU Program leads me to conclude that Xcel А. 6 Energy did a reasonable job of managing a major capital initiative under 7 challenging circumstances. While Xcel Energy's Project management was not perfect, I think it worked about as well as could have reasonably been 8 9 expected under the circumstances encountered. Also, Xcel Energy did a 10 good job of adapting its management processes as the complexity of the job 11 evolved over time. Far from a sign of poor management (as implied by 12 Mr. Crisp) the evolving practices were a sign of adaptable management 13 techniques, which is vital in a Project of this magnitude.

14

Q. MR. CRISP TESTIFIED THAT "GOOD PROJECT MANAGEMENT WORKS TO
AVOID CHANGE IN PROGRAM DESIGN AND SCOPE BY CAREFUL
EXAMINATION OF THE PROJECT...CONSIDERS THE COMPLEXITY OF
MODIFICATION INSTALLATION EARLY IN THE PROCESS....THESE FACTORS
HAD A SIGNIFICANT EFFECT ON THE COST OVERRUNS...".⁴ WHAT IS YOUR
RESPONSE TO THIS TESTIMONY?

A. Mr. Crisp's testimony apparently ignores the need for Xcel Energy to
approach the LCM/EPU Program on multiple, simultaneous tracks based
on the need for additional generating capacity. As I discuss in further detail
below, Mr. Crisp's criticism would be more appropriate if the LCM/EPU
Program were a traditional design/bid/build project, in which a more
detailed design is completed prior to the start of construction. When

⁴ Crisp Direct at 9:7-11.

comparing the timing of Xcel Energy's need for additional generating
capacity with the timing of completing the overall LCM/EPU Program, it
was a reasonable decision for Xcel Energy to not take that other approach.
Under the circumstances, it was appropriate for Xcel Energy to decide to
move forward on multiple tracks to increase the chances of successful and
timely completion.

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B. Implementation Approach was Reasonable

9 Q. CAN YOU EXPAND FURTHER ON XCEL ENERGY'S APPROACH TO 10 IMPLEMENTING THE LCM/EPU PROGRAM?

11 Xcel Energy decided that the LCM/EPU Program needed to be А. implemented on an expedited basis based on a combination of factors, 12 13 including (i) direction from the Minnesota Public Utilities Commission 14 ("Commission") to submit a plan for additional baseload resources 15 including nuclear power uprates, (ii) forecasted baseload need at the time, 16 (iii) high natural gas prices, and (iv) the need to upgrade certain Monticello 17 systems to support the Plant's continued operations over the next 20 years. 18 As a result of these significant, time-sensitive factors, Xcel Energy decided 19 it was necessary to seek regulatory approvals, design the LCM/EPU 20 Program, and proceed to implement the necessary modifications all on 21 parallel paths.

22

Q. WHY WAS IT REASONABLE FOR XCEL ENERGY TO PROCEED IN THISFASHION?

A. Based on a review of the documents, interviews with key Xcel Energy
 personnel, and the testimony of other Company witnesses, it is clear that
 the original design of the Monticello LCM/EPU Program was not fully

1 developed at the time the initial \$320-346 million cost estimate was 2 established. The estimate subsequently changed as more detailed 3 engineering design was performed, and the resultant procurement and 4 implementation costs were better known. The development of a complete 5 design for a program of this magnitude would have taken years and cost 6 many millions of dollars, and if Xcel Energy had waited for the design to be 7 complete, the LCM/EPU Program would not have met Xcel Energy's 8 needs according to the forecasted demand in its resource plan. Mr. 9 O'Connor's Rebuttal Testimony provides an analysis of the cost and timing 10 impact that could be expected if Xcel Energy had chosen to fully complete 11 the design work prior to commencing implementation. This path would 12 have led to a multi-year delay.

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Q. WOULDN'T IT HAVE BEEN BETTER IF XCEL ENERGY HAD COMPLETED MORE 15 DESIGN WORK PRIOR TO COMMENCING IMPLEMENTATION?

16 А. Not if Xcel Energy wanted Monticello's increased generation to be part of 17 the resource mix to meet projected customer requirements at the time. I 18 note that in Xcel Energy's 2004 Resource Plan submitted to the 19 Commission, Xcel Energy showed the need for several hundred additional 20 megawatts of capacity in the 2011 to 2015 timeframe, which was at that 21 time sufficiently near to cause concern over whether the additionally needed 22 capacity could be added to the system that quickly. In its July 2006 order 23 approving Xcel Energy's 2004 Resource Plan, the Commission stated:

24 Baseload development requires extremely long planning horizons, 25 and the certificate-of-need-like process for selecting new baseload 26 acquisition adopted earlier in this case will be time- and labor-27 intensive. Since the need to keep the lights on ultimately trumps other interests, delays along the way favor unilateral action by 28 29 Xcel, who, as the provider of last resort, must step in and build,

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buy, or otherwise secure the generating capacity required to fulfill its duty to serve. (Emphasis added.)

Significantly, all of this took place during a volatile natural gas price 4 environment. For example, in early 2005, gas prices were under \$6⁵ per 5 6 MMBTU. In September 2005, Hurricanes Katrina and Rita helped to cause a spike in gas prices to an average high near \$10⁶ per MMBTU. After 7 stabilizing near \$87 per MMBTU in late 2006 and 2007, the 2008 hurricane 8 season helped to cause another spike in prices to an average of nearly \$12⁸ 9 10 per MMBTU. The sooner the benefits of the LCM/EPU Program could 11 be delivered the better off customers would be. The horizontal drilling and 12 fracking revolution that materially lowered natural gas prices was not 13 known when Xcel Energy was making decisions and should not be 14 considered as part of the prudence analysis. As a result, in my professional 15 opinion, it was reasonable and prudent for Xcel Energy to proceed with the 16 LCM/EPU Program based on preliminary estimates and prior to the 17 creation of a complete design, and to proceed on parallel paths to meet the 18 need date for baseload capacity.

19

In addition, it has been my experience that major capital projects in the nuclear power industry often proceed to implementation with only preliminary designs completed. In light of the evolving Nuclear Regulatory Commission ("NRC") regulations and the complexities of working inside an operating nuclear plant, it is very difficult to complete reliable, detailed designs ahead of time. Thus, the concurrent permitting, design, and

⁸ Ibid.

⁵ Average NYMEDX 12 Month Strip Prices for Natural Gas.

⁶ Ibid.

⁷ Ibid.

implementation (i.e., construction) planning approach Xcel Energy took was consistent with many other utilities' experience. In my experience, design for nuclear plant modifications follows very prescriptive processes and often occurs very close in time to when the work is to be performed.

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1. Concurrent Activities

Q. CAN YOU DESCRIBE THIS PROCESS OF CONCURRENT PERMITTING, DESIGN, 8 AND CONSTRUCTION PLANNING?

9 А. In construction, this approach is a process in which permitting, design, 10 procurement, and construction activities are performed simultaneously, 11 instead of in series, in order to achieve completion of the entire project in 12 the least amount of time. Follow-on activities typically begin before the 13 predecessor activity is finished. For example, on a project using this 14 approach, an owner outlines the general criteria for the project to the designer. The designer then prepares, to varying levels of completeness, 15 16 basic design documents and drawings. These incomplete design documents 17 are then used by contractors to estimate the construction costs and are used 18 in the development of a bid. The owner enters into a contract with the 19 contractor to build the project based on the incomplete design. The 20 contractor then starts construction of certain activities as soon as possible, 21 despite not necessarily having a complete design for the entire project.

22

Q. IS THE CONCURRENT DESIGN AND CONSTRUCTION PATH COMMON FORTIME-SENSITIVE PROJECTS?

A. Yes, and particularly in the nuclear power industry. Xcel Energy undertook
a concurrent permitting, design and construction planning process that is
not uncommon in construction, especially nuclear and other power

1 The concurrent permitting, design and construction planning projects. 2 process allows a time-sensitive project to move forward promptly while 3 final details are developed. This process has the advantage of allowing projects to move forward on parallel tracks. However, this process also 4 5 injects an element of cost-uncertainty since the final design and estimated 6 costs, based on the final design, have not been fully established at the 7 outset. In order to meet the needs of Xcel Energy's forecasted demand in 8 the required timeframe, the concurrent design and construction planning 9 approach was a reasonable choice.

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2. Risks

12 Q. DOES THIS CONCURRENT IMPLEMENTATION PROCESS CREATE COST RISK13 FOR THE OWNER?

14 A. Yes. There are at least two elements of cost risk that this approach creates.15

16 First, under this approach, early spending is generally seen to entail more 17 risk in the sense that proceeding prior to obtaining permits and detailed 18 designs presents the possibility that that the project could fail and some 19 amount of the costs could be stranded. In my experience, owners will make 20 the choice of investing capital with more risk in circumstances (like the 21 present case) where the owner has a reasonable expectation that the project 22 will be successful, and the projected benefits of the project are sufficient to 23 justify investing capital.

24

In this instance, Xcel Energy's choice in 2006 to 2008 to spend capital was reasonable and consistent with Xcel Energy's stated goal of delivering capacity to meet the needs of its customers, as required by the Commission. I acknowledge that it is certainly possible that Xcel Energy could have taken
 a more conservative approach and chosen not to spend significant money
 prior to obtaining required regulatory permits. It appears that Mr. Crisp is
 of the view that Xcel Energy should have done so in this instance.

5

A more conservative although counterproductive approach would have
been possible, but it would not have resulted in meeting the goal of
matching new generation with the need that had been identified at the time.
Mr. O'Connor's Rebuttal Testimony also outlines how this path would have
looked and, again, it would have resulted in a multi-year delay.

11

12 In addition, utilities tend to be conservative organizations that do not prefer 13 to spend money without reasonable assurances that the money will be 14 recoverable through their rate structure. By proceeding with LCM/EPU Program development prior to receiving all necessary regulatory permits, 15 16 there was some risk of being second-guessed if Xcel Energy had expended 17 significant capital only to have its major permits denied. Therefore between 18 2006 and 2008, Xcel Energy certainly could have justified deciding not to 19 proceed without first obtaining all of the permits. However, that would not 20 have resulted in the LCM/EPU Program succeeding in the timeframes at 21 issue at the time.

22

$23 \quad Q. \quad \text{What is the second element of cost uncertainty you identify?}$

A. When a project proceeds with concurrent permitting, design, and
construction planning, the ability to develop a detailed accurate cost
estimate often suffers, largely due to design not being fully developed. This
was the case for the LCM/EPU Program. There is nothing inherently

wrong with design not being fully developed and the decision to proceed
 with preliminary and summary-level design work can be supported by a
 number of factors.

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C. Starting Point Estimate

6 Q. WHILE ULTIMATELY INACCURATE, DO YOU BELIEVE THE ORIGINAL
7 \$320-346 MILLION ESTIMATE WAS REASONABLE AT THE TIME?

8 Yes. The original cost estimate for the Monticello LCM/EPU Program in А. 9 2008 was \$320-346 million and was based on the preliminary scope of work 10 that was known at the time. Further, Xcel Energy relied on the scope and 11 cost estimate developed by General Electric ("GE"), Monticello's original 12 designer, and an industry leader experienced in nuclear technology, licensing 13 and uprate projects of this type. In my experience, it is reasonable and 14 common for nuclear power operators to rely on experts like GE, which is 15 especially true when the expert is the original designer. In my professional opinion, the \$320-346 million original estimate was reasonable under the 16 17 circumstances that existed at the time.

18

While Mr. Crisp offers some criticisms to the initial cost estimate, he does
not offer an opinion on what the initial cost estimate should have been.
Also, Mr. Crisp does not state that a different estimate in 2008 would have
resulted in lower actual costs for the Project.

Q. IN YOUR OPINION, SHOULD XCEL ENERGY HAVE COME UP WITH A HIGHER
 STARTING POINT ESTIMATE THAN THE \$320-346 MILLION RANGE UNDER
 THE CIRCUMSTANCES?

A. It would be difficult for me to comment on a specific higher number,
although I do think it is fair to observe that Xcel Energy had access to
information that, with the benefit of hindsight, could have supported a
somewhat higher starting point estimate. However, determination of the
prudence of a utility's decisions cannot be based on a hindsight approach.

9

10 Q. WHAT DO YOU MEAN?

11 I reviewed the 2011 EPU Cost History ("2011 Cost History") document А. 12 that Mr. Crisp describes in his testimony. That document suggests that one 13 Xcel Energy employee in 2006 thought the LCM/EPU Program would cost 14 up to \$362.5 million. That estimate exceeded the approved Company 15 estimate at the time, but was also substantially lower than the actual costs 16 incurred. Notably, Mr. Crisp does not suggest that had this slightly higher 17 estimate been used at the beginning of the LCM/EPU Program, the final 18 costs would have been lower. Mr. Crisp appears to recognize that the 2011 Cost History document did not accurately estimate the initial cost of the 19 LCM/EPU Program.⁹ In addition, it is my opinion that a higher estimate in 20 21 the 2006 to 2008 time frame would not have impacted the final costs for 22 the LCM/EPU Program.

⁹ Crisp Direct at 24:23.

Q. DO YOU HAVE ANY OPINIONS REGARDING THE QUALITY OF THE
 ESTIMATED COSTS OF THE MONTICELLO LCM/EPU PROGRAM AS A RESULT
 OF THE RELICENSING AND UPGRADE HISTORY?

4 Yes. Given the tight time frame needed to deploy additional baseload А. 5 generation, Xcel Energy did not have sufficient time to have GE fully 6 design the then-identified modifications, develop a detailed scope of all the 7 required modifications, and completely understand the complexity of the 8 potential modifications to an operating nuclear plant. In essence, the 9 timeframes involved required Xcel Energy to design and build the proposed 10 LCM/EPU Program concurrently.

11

12 GE performed the feasibility study and then developed an initial estimate 13 for the Monticello EPU Project as part of its May 2006 Cost Scoping 14 Assessment. Both the feasibility study and the May 2006 Cost Scoping Assessment were budgetary-level estimates, as opposed to detailed 15 16 estimates, based on information generic to the uprate process. The level of 17 detail of the GE estimate was partially necessitated by the tight time-frame 18 required to submit the Certificate of Need. The plan in the May 2006 Cost 19 Scoping Assessment and carried into the Certificate of Need was that the 20 installation phase of the LCM/EPU Program would be performed 21 sequentially in two planned refueling outages, with the first outage 22 occurring during the spring of 2009 and the second in the spring of 2011.

23

As discussed in Xcel Energy's response to the Department's Information Request Nos. 51 and 53 (in the Rebuttal Testimony of Mr. O'Connor at Exhibit ____(TJO-2), Schedule 17), the \$320-346 million estimate was a highlevel and good-faith estimate of the overall cost to complete the complex

LCM/EPU Program. Detailed engineering was subsequently completed through an iterative process as the modifications were developed and implemented throughout the six-year plus duration. It is both common and necessary to implement projects of this type through such an iterative process, and as a result it is not unusual for actual costs to vary substantially from initial estimates as the engineering is completed and the magnitude of the task becomes clearer.

8

9 Finally, earlier completed EPUs at other plants cost substantially less than the \$320-346 million initial cost estimate for the Monticello LCM/EPU 10 11 Program. Table 3 of Mr. O'Connor's Rebuttal Testimony provides data on 12 the prior EPU projects that Xcel Energy used to benchmark the Monticello 13 LCM/EPU Program. These benchmarked comparables are consistent with 14 my experience in the nuclear industry and provided a reasonable basis for 15 Xcel Energy to believe that the estimates it was receiving from GE were 16 reasonable and reflective of prior projects.

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In light of this information where prior initiatives at other plants were in the
\$50-150 million range, Xcel Energy's \$320-346 million initial cost estimate
appeared reasonable compared to the higher internal estimates at that time.

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In other words, industry data at the time supported the reasonableness of the initial cost estimate. It should be noted that Xcel Energy included the LCM portion in the original cost estimate, which increased the overall costs when compared to other EPU-only projects. The initial cost estimate developed by Xcel Energy was reasonable. Q. MR. CRISP TESTIFIED THAT "IT APPEARS AS EARLY AS 2006, EVEN BEFORE
 XCEL SUBMITTED THE CN WITH THE COMMISSION, THERE WERE SEVERE
 SIGNS OF SCHEDULE AND BUDGET IMPACTS. AT THAT TIME, THE SITE
 PROJECT GROUP RECOMMENDED \$89.5 MILLION MORE FOR THE COST FOR
 THE PROJECT".¹⁰ WHAT IS YOUR RESPONSE TO THAT TESTIMONY?

A. I disagree with Mr. Crisp's assessment. As discussed in Xcel Energy's
response to the Department's Information Request No. 78(a) (in the
Rebuttal Testimony of Mr. O'Connor at Exhibit _____ (TJO-2), Schedule 24),
no one reduced the budget recommended by the Site Projects Group.
Rather, the initial Nuclear Project Authorization ("NPA") set an initial
high-level estimate of \$274 million (2006\$) for the subset of the LCM/EPU
Program that was addressed in that initial authorization.

13

14 The \$362.5 million figure cited by Mr. Crisp was the high-end of a range 15 that was developed by an employee. Project leadership at the time brought 16 forward the request for the \$274 million based on the review of the entire 17 situation, including the best cost data it had under the circumstance - the 18 proposal it had received from GE. This cost estimate had been developed 19 jointly by Xcel Energy and GE employees and was based upon their 20 collective judgment of the extent of work that would be needed. In light of 21 the benchmarked comparables described above, this was reasonable.

- 22
- 23

D. Implementation Schedule

Q. MR. CRISP TESTIFIED THAT XCEL ENERGY DESIRED "THE INSTALLATION TO
OCCUR IN 2011, TWO YEARS EARLIER THAN RECOMMENDED BY THE

¹⁰ Crisp Direct at 23:9-12.

MONTICELLO SITE PROJECTS GROUP, THUS REQUIRING A 'FAST TRACK
 APPROACH'''.¹¹ WHAT IS YOUR RESPONSE TO THAT TESTIMONY?

I disagree with Mr. Crisp's testimony. There is nothing inherently wrong 3 А. 4 with the approach Xcel Energy took to develop the LCM/EPU Program 5 given the need and timing requirements. Mr. Crisp is referencing a 6 document prepared in 2011, five years after Xcel Energy reviewed the 7 various designs and implementation options, and made a decision. In order 8 to properly understand the decision process, and consistent with a prudence 9 review, one would have to consider the time and environment in which the 10 decision was actually being made, without employing the benefit of 11 hindsight.

12

For example, Xcel Energy would have considered not only the cost and timing options, but the energy demand projection, natural gas cost projections, and capacity needs among others. Mr. Crisp ignores these important factors in making his criticisms. The 2011 Cost History simply suggested a different approach. Given the circumstances, it is my opinion that moving promptly to implement the LCM/EPU Program was a prudent decision to make under those circumstances.

20

Q. PLEASE DESCRIBE THE CIRCUMSTANCES THAT JUSTIFIED SELECTING THE 2009/11 IMPLEMENTATION SCHEDULE.

A. GE developed the first schedules for the Monticello LCM/EPU Program.
GE was experienced with EPU projects for other utilities. GE's familiarity
with the scope, timing and licensing requirements for other EPU projects
put GE in a unique position with specific industry knowledge regarding

¹¹ Crisp Direct at 24:19.

how long the modifications would take. In addition, the NRC's approval
time for EPU license amendment requests was averaging 15 months at that
time and none had taken longer than 30 months when Xcel Energy
submitted its EPU license amendment request.

5

6 Thus, Xcel Energy made the choice to move forward with implementation 7 outages in 2009 and 2011 in order to satisfy the goal to meet the anticipated 8 customer need. As the scope of the LCM/EPU Program was conceived in 9 2006, Xcel Energy reasonably believed that the work could be completed in 10 two outages. Xcel Energy recognized at the time that implementation was 11 time-sensitive.

- 12
- Q. GIVEN THE UNIQUE REQUIREMENTS OF NUCLEAR CONSTRUCTION, WAS THE
 PLANNED LCM/EPU PROGRAM TIME FRAME REASONABLE?

15 Yes, although it may have also been reasonable to have gone with the А. longer schedule. Xcel Energy provides discussion of its decision-making 16 17 process between the selected 2009/11 and the longer 2011/13 18 implementation schedules in its response to the Department's Information 19 Request No. 41 (in the Rebuttal Testimony of Mr. O'Connor at Exhibit _____ 20 (TJO-2), Schedule 20). Given that implementation extended into 2013, it is 21 debatable whether in hindsight the longer schedule would have been 22 preferable. However, it is not debatable that Xcel Energy's choice was 23 reasonable at the time it was made and was explainable based on a 24 reasonable assessment of the surrounding circumstances.

1

E. Pre-Approval Expenditures Assisted In Achieving Schedule

2 Q. WAS XCEL ENERGY'S APPROACH TO THE EARLY STAGES OF THE LCM/EPU
3 PROGRAM UNUSUAL?

A. In some respects, particularly related to state approvals, yes. Xcel Energy
chose to multi-track the LCM/EPU Program, and proceeded with the
initial licensing, design, engineering and implementation phases prior to
obtaining required State permits in order to meet the projected demand,
achieve the full value of the projected energy savings, and optimize the life
extension investments. Xcel Energy expended about \$97 million prior to
receipt of the Commission's Certificate of Need permit in early 2009.

11

12 Q. WHY IS IT UNUSUAL FOR A UTILITY TO UNDERTAKE SIGNIFICANT CAPITAL
13 EXPENDITURES PRIOR TO OBTAINING REQUIRED STATE REGULATORY
14 PERMITS?

A. As discussed earlier, proceeding in this fashion involves accepting some risk
by balancing the likelihood of success against the potential that the permits
are not received. Many utilities would refuse to take any risk in this regard
and some would even allow a good capital opportunity to be lost rather
than spend money without previously obtaining the permits.

20

While involving some risk, Xcel Energy's approach in this instance was reasonable and necessary under the circumstances. Expending these funds put Xcel Energy in the position of moving promptly to implementation, almost immediately upon receipt of the Commission's Certificate of Need. As Mr. O'Connor's Rebuttal Testimony mentions, this up-front capital expenditure allowed Xcel Energy to order long-lead-time components such as the new high-pressure turbine, as well as to design the initial set of modifications for the 2009 outage. Failing to spend the money would have
meant that the LCM/EPU Program would have been materially delayed
and may have not proceeded at all.

- 4
- 5

F. Project Management Structure

Q. MR. CRISP TESTIFIED THAT THE FIRST STEP IN DEVELOPING THE SCOPE OF
ANY PROJECT IS TO DEFINE THE FINAL OUTCOME. DO YOU AGREE WITH
MR. CRISP'S TESTIMONY?

9 A. Yes, I agree that the definition of the final outcome is the first step in
10 developing the scope of a project. However, I do not agree with Mr.
11 Crisp's inference that this did not happen on the LCM/EPU Program.

12

13 Q. WAS THE PROJECT TEAM PUT IN PLACE IN A TIMELY FASHION?

14 Yes. The Project team was in place and the goals and desired outcome А. 15 were defined at the outset. As described further in Xcel Energy's response 16 to the Department's Information Request No. 48 (in the Rebuttal 17 Testimony of Mr. O'Connor at Exhibit ____ (TJO-2), Schedule 26), the 18 management of the LCM/EPU Program evolved over the course of the 19 Project as it progressed through the study, design and implementation 20 phases and as the complexity of the job increased. As I describe below, 21 Xcel Energy adapted its practices to address those evolving circumstances.

- 22
- 23

1. Use of NMC

Q. PLEASE DESCRIBE THE INITIAL PROJECT MANAGEMENT STRUCTURE THATWAS USED.

A. Xcel Energy began the necessary tasks of staffing a dedicated Project
 management team in 2006 and early 2007, while the LCM/EPU Program

1 was under the contract management of the Nuclear Management Company 2 ("NMC"). NMC made the decision to rely on GE and other contractors 3 for certain aspects of the LCM/EPU Program to maximize GE's EPU 4 In late 2007, an organizational chart for the industry experience. 5 LCM/EPU Program showed NMC having an overall Project Manager with 6 support from an Engineering Liaison Manager, NMC Management and 7 Fleet Support, Contract Support, Operations Liaison Manager, EPU 8 Analyses and License Amendment Request Project Manager, and EPU 9 Modification Project Manager, as examples. NMC dissolved in 2008 and 10 the management functions were absorbed back into Xcel Energy. This 11 change resulted in Xcel Energy creating a position of Vice President in 12 charge of the LCM/EPU Program as well as the Chief Nuclear Officer 13 position. This management structure is consistent with my experience at 14 other utilities.

15

Q. IS IT YOUR OPINION THAT XCEL ENERGY HAD THE APPROPRIATE LEVEL OF
PROJECT MANAGEMENT IN PLACE FROM THE BEGINNING OF THE
LCM/EPU PROGRAM?

A. Yes. As outlined in Xcel Energy's response to Department Information
Request No. 20 (in the Testimony of Ms. Campbell at Exhibit _____ (NAC),
Schedule 4), the initial Project management structure was reasonable and in
line with industry norms at the beginning of the LCM/EPU Program based
on the plan for GE to design and manage a majority of the LCM/EPU
Program.

Q. MR. CRISP OBSERVES THAT THE 2011 COST HISTORY RAISES CONCERNS
 ABOUT NOT USING PLANT PERSONNEL TO RUN THE LCM/EPU PROGRAM.¹²
 WHAT ARE YOUR OBSERVATIONS ABOUT THAT TESTIMONY?

4 It would be highly unusual for the owner of a sophisticated facility to А. 5 redirect its day-to-day operational employees to spearhead a major rebuild 6 of the facility. Those employees already have full-time responsibilities and 7 an owner would typically not want to deal with the disruption caused by 8 redirecting dedicated operational employees in the way suggested in the 9 2011 Cost History. It would be more typical for the owner to proceed in 10 the way Xcel Energy did by picking a Project team, made up of specialists, 11 who could focus on the Project and not be distracted by day-to-day 12 operational issues.

13

14 NMC, the contract operator, was tasked with developing the Project team 15 for this effort. When the LCM/EPU Program was conceived in 2006, 16 NMC was the operator of eight nuclear units across five utilities. NMC had 17 been engaged in license renewals and uprates on a number of the units 18 under its operational control. As a result, Xcel Energy was entirely justified 19 in relying upon NMC's expertise in this area in conjunction with GE. By 20 using NMC project specialists, Xcel Energy was able to tap into NMC's 21 much broader and deeper experience in the area of licensing and uprates. 22 Drawing upon NMC's much broader experience and using it to Xcel 23 Energy's best advantage was a much better approach under the 24 circumstances than relying upon the Plant's operations personnel.

¹² Crisp Direct at 27.

1

2. Evolving Management Practices

Q. MR. CRISP CRITICIZES XCEL ENERGY FOR CHANGING ITS MANAGEMENT
PRACTICES ALONG THE WAY. HOW DO YOU RESPOND?

A. I have mentioned previously that I believe evolving management practices
to meet the particular circumstances encountered are a sign of strong
management oversight, not weak management. My review of the
circumstances of this situation confirms that Xcel Energy retained an
appropriate level of management control and that it adapted its processes
appropriately when the need arose.

10

11 Q. PLEASE PROVIDE A HIGH-LEVEL DISCUSSION OF THAT EVOLUTION AND
12 WHY YOU THINK IT WAS REASONABLE IN LIGHT OF MR. CRISP'S CRITICISMS.

A. Xcel Energy began the LCM/EPU Program by overseeing the efforts of
NMC, its chief design engineer, GE, and its chief installation contractor,
Day Zimmerman. During the initial phases of design and through the first
implementation outage in 2009, Xcel Energy managed the LCM/EPU
Program as planned.

18

As the complexity of the modifications grew, additional Xcel Energy resources and additional personnel were added to the Project management team. The Xcel Energy project management team noted issues within its outside design vendor GE and GE's subcontractor Stone & Webster and hired additional outside engineering vendors as needed. These are all normal and reasonable reactions to an increasingly complex project.

25

Based on the progress related to the 2009 outage and experience with Day
Zimmerman, Xcel Energy retained the same (albeit larger) management

structure for the 2011 refueling outage. While the outage was ultimately successful in that a number of important systems were implemented, the complexity of the design and installation, and various issues with Company vendors in early 2011 created significant Project management challenges. At the conclusion of the 2011 refueling outage, Xcel Energy executive management appropriately examined the outage implementation to assess what went well, as well as areas for improvement.

8

9 This type of assessment, frequently referred to as "lessons learned," is very 10 much a part of the culture of nuclear organizations that continually review 11 performance and try to improve on the results achieved. At the end of the 2011 outage, Xcel Energy recognized that the third implementation outage 12 13 would be even more complex and difficult. As a result, Xcel Energy 14 determined, again following prudent practices, that it was appropriate to 15 reassess the Project management structure and the types of Project controls 16 that were in place. This change in Project management structure is another 17 example of prudent management at Xcel Energy of the LCM/EPU 18 Program.

19

Q. EVEN IF XCEL ENERGY WAS NOT IMPRUDENT, IS IT FAIR TO SAY YOU BELIEVE THAT SOME OF THESE CHANGES CONTRIBUTED TO COST INCREASES?

A. Yes. To some degree, even if you had perfect performance by contractors,
there may be a need for changes to address unforeseen complications or
even to bring in a specialist to address a new issue. And when performance
is less than desirable, changing contractors is a means to improve
performance.

I am familiar with very few construction projects of a magnitude like this one, where contractor performance was perfect. There is a normal level of disruptive events that occur on most projects of this magnitude and certainly areas offering the potential for improvement. Such occurrences are hardly evidence of imprudence. I did not identify any disruptive events on the LCM/EPU Program that were of a different order of magnitude than one would expect in other comparable large and complex projects.

8

9 Q. MR. CRISP TESTIFIED THAT IF XCEL ENERGY HAD FOLLOWED THE POLICY
10 OUTLINED IN THE "CONFIGURATION MANAGEMENT" DOCUMENT IT COULD
11 HAVE PREVENTED OR MINIMIZED MANY OF THE PROJECT MANAGEMENT
12 ISSUES THAT PLAGUED THE LCM/EPU PROGRAM.¹³ WHAT IS YOUR
13 RESPONSE TO THAT TESTIMONY?

A. Mr. Crisp does not state that following the policy outlined in the
"configuration management" document would have lessened costs. This is
significant in that Mr. Crisp's criticisms merely point out that alternative
mechanisms can be used to deploy a major project.

18

19 I disagree with Mr. Crisp's assertion that Xcel Energy did not follow the 20 policy as outlined in the "configuration management" document. The 21 LCM/EPU Program was not plagued by Project management issues. The 22 costs incurred on the LCM/EPU Program were not avoidable and were 23 primarily due to increases in scope of work associated with the 24 modifications, the tight footprint of Monticello and other issues affecting 25 the LCM/EPU Program and the nuclear industry. While project 26 management can assist in managing scope growth and difficult installations,

¹³ Crisp Direct at 30:15-19.

it does not prevent them from occurring. In the end, project management
 can assist in understanding and managing the costs being incurred, but,
 particularly in a Project like this, will generally not materially lessen the costs
 incurred.

- 5
- 6

Q. DO YOU HAVE ANY SUPPORT FOR THIS ASSERTION?

7 Α. Yes. Based on Mr. Crisp's testimony, I understood him to think that the 8 events and project management around the 2011 outage were particularly 9 challenging. He appears to acknowledge that Project management 10 performance improved for the final 2013 outage. One way to analyze 11 whether the Project management improved from the 2011 outage to the 12 2013 outage would be to look at each outage's budgeted costs in 13 comparison to the actual costs incurred. I understand such an analysis was 14 undertaken in Mr. O'Connor's Rebuttal Testimony.

15

16 Q. WHAT IS YOUR CONCLUSION REGARDING THE PROJECT MANAGEMENT17 XCEL ENERGY UTILIZED?

A. The Project management utilized by Xcel Energy was appropriate. In my
opinion, the LCM/EPU Program was not perfectly planned and executed,
but Xcel Energy's decisions were hardly imprudent. In addition, the
implementation of the lessons learned from different outages is a prudent
practice in the nuclear industry as well as other industries.

1		III. EARLY ESTIMATE ISSUES
2		
3	Q.	BEYOND HIS GENERAL CRITICISMS COVERED EARLIER IN YOUR TESTIMONY,
4		MR. CRISP RAISES A NUMBER OF SPECIFIC ISSUES THAT HE SAYS COULD HAVE
5		PROVIDED FOR BETTER DESIGNS EARLIER IN THE PROCESS. WHAT ISSUES
6		DO YOU COVER IN THIS SECTION OF YOUR TESTIMONY?
7	А.	I cover the following topics in this section.
8		• The use and availability of as-built drawings to support the design
9		effort;
10		• Recognition of "controlling factors" that affected implementation;
11		• Installation cost increases; and
12		• The foreseeability and cost of the 13.8 kV Distribution System.
13		
14		A. As-Built Drawings
15	Q.	Mr. Crisp testified that XCEL Energy should have used as-builts
16		FROM THE 1998 UPRATE AS THE STARTING POINT TO SCOPE THE LCM/EPU
17		PROGRAM AND CREATE ACCURATE COST ESTIMATES. ¹⁴ WHAT IS YOUR
18		RESPONSE TO THAT TESTIMONY?
19	А.	Mr. O'Connor's Rebuttal Testimony discusses how the 1996/8 Rerate was
20		an analytical exercise and required only modest changes to Plant
21		components. As a result, there was no need for Monticello's existing as-
22		built drawings to be updated during that effort.
23		
24		Mr. O'Connor's Rebuttal Testimony also states that there were no as-builts
25		available to use for the majority of the systems associated with the
26		LCM/EPU Program. In fact, some of the drawings available to Xcel

¹⁴ Crisp Direct at 5:20-28.

Energy for the balance of plant work associated with the LCM/EPU Program were not updated to reflect current as-built conditions. Monticello is a 1970's vintage plant. Nuclear plants built in that era were not designed with major future construction projects planned, such as a project to extend the licensed life in mind. The non-nuclear side of the plant was thought to last 40 years and then be shut down. Thus it was not thought necessary to develop detailed as-built drawings of all of those systems.

8

9 I understand that Xcel Energy now has initiatives ongoing to update 10 drawings as new projects are completed. However, this initiative would not 11 have provided any new information from the 1996/8 Rerate since there was 12 virtually no construction at that time and thus little need to update 13 drawings.

- 14
- 15

B. Controlling Factors

Q. MR. CRISP TESTIFIED THAT COMPANY PROJECT MANAGEMENT FAILED IN
 THAT IT DID NOT RECOGNIZE "CONTROLLING FACTORS" EARLIER.¹⁵ WHAT
 IS YOUR RESPONSE TO THAT TESTIMONY?

19 А. Design changes and actual field conditions did in fact cause increased costs 20 for Xcel Energy. Because Monticello is an operating nuclear facility, many 21 existing conditions, including interferences of other equipment and piping, 22 as well as the condition of existing equipment, piping and wiring, could not 23 be fully determined until the Plant was shut down and various systems inspected through a series of walk downs. As Mr. O'Connor's Rebuttal 24 25 Testimony noted, and consistent with my experience, nuclear power plants 26 only produce electricity when operating, so utility companies like Xcel

¹⁵ Crisp Direct at 17:7-11.

Energy, generally try to perform maintenance and capital additions during periodic refueling outages, which occur approximately every 18 to 24 months at Monticello.

4

5 Therefore, there was limited opportunity to walk down and inspect every 6 system and field condition at the outset of the LCM/EPU Program. The 7 costs associated with the increased scope, additional system modifications, 8 and replacement of existing, degraded systems, as-found conditions, 9 confined work spaces, and equipment all contributed to the final costs. My 10 review of the documents and interviews of Company personnel did not 11 reveal any costs that could have been avoided based on the real-time 12 decisions that were made by Xcel Energy. In addition, Xcel Energy took 13 steps and had processes in place to complete the periodic refueling outages 14 in a reasonable time along with the LCM/EPU Program work.

15

16 Mr. Crisp mentions interferences could have been investigated earlier so as 17 to create more accurate cost estimates, however, that presumes design had 18 advanced to a level sufficient to assess interferences. Because design was 19 not completed when the LCM/EPU Program estimates were developed, 20 interferences could not be determined. The "controlling factors" Mr. Crisp 21 references were addressed in the 30/60/90/100 percent design review 22 process. For instance, 30 percent design completion on the Feedwater 23 Heaters modification occurred during June 2009 and continued to develop 24 from that point.

25

In my opinion it is not feasible to discover all of the "controlling factors" earlier in time because design needs to progress to a sufficiently detailed

1 stage from which the team compares the design to existing plant conditions 2 and, then make assessments about interferences. The 30/60/90/100 3 percent design review process, which is used throughout the industry for a project of this type, was the overall design and engineering process for 4 5 modifications at Monticello or Prairie Island as discussed in the Rebuttal Testimony of Mr. O'Connor at Exhibit ____ (TJO-2), Schedule 22. Using 6 7 this previously successful process was appropriate given the parallel and 8 expedient nature of the LCM/EPU Program.

9

10

C. Installation Costs

Q. MR. CRISP CRITICIZES XCEL ENERGY FOR THE COST INCREASES FOR
 INSTALLATION.¹⁶ HOW DO YOU RESPOND TO THAT TESTIMONY?

13 It is not appropriate to compare the installation estimate of \$27.5 million to А. 14 the nearly \$290 million incurred on installation. Mr. Crisp refers to Mr. 15 O'Connor's Direct Testimony but failed to include pertinent facts regarding 16 the initial estimate. The \$27.5 million estimate was only a partial scope as 17 some of the implementation costs were built into Xcel Energy's LCM and 18 EPU costs. Also, the \$27.5 million estimate was just a budgetary estimate 19 provided by GE. It was not intended to cover the final, installed scope for 20 the LCM/EPU Program. For example, the proposal did not anticipate the 21 13.8 kV Distribution System.

22

Q. IS THERE ANOTHER REASON FOR THE COST INCREASES INCURRED ONINSTALLATION COSTS?

A. Yes. Another factor that contributed to the increased installation costs was
the field changes that were experienced on the LCM/EPU Program. As

¹⁶ Crisp Direct at 16:2-3.

1		discussed in Mr. O'Connor's Rebuttal Testimony, Xcel Energy estimates
2		the total costs associated with the field changes on the Program to be in the
3		range of \$25 million to \$30 million. ¹⁷
4		
5		D. 13.8 kV Distribution System Issues
6	Q.	WHAT IS YOUR UNDERSTANDING OF THE POSITION MR. CRISP TOOK
7		REGARDING XCEL ENERGY'S PLAN TO INSTALL THE 13.8 KV DISTRIBUTION
8		System?
9	А.	I understand that Mr. Crisp stated that different Project management by
10		Xcel Energy would have anticipated the need to install a 13.8 kV
11		Distribution System during the planning phase of the Program. ¹⁸
12		
13	Q.	DO YOU KNOW HOW MR. CRISP CAME TO HIS CONCLUSION THAT
14		DIFFERENT PROJECT MANAGEMENT WOULD HAVE ANTICIPATED THE NEED
15		TO INSTALL THE 13.8 KV DISTRIBUTION SYSTEM EARLIER?
16	А.	I do not. He did not elaborate in any detail on the basis for his conclusion.
17		
18	Q.	WHAT ARE YOUR THOUGHTS?
19	А.	It is clear that Xcel Energy did anticipate the need for the 13.8 kv
20		Distribution System. Documents I reviewed show that at least by 2001,
21		Xcel Energy had identified the need for additional breakers on the internal
22		electrical distribution system. Xcel Energy's internal presentations
23		pertaining to seeking a renewed operating license from the NRC similarly
24		identify this need. While the 13.8 kV configuration was not finally decided
25		upon until 2007, Xcel Energy clearly had identified the electrical

¹⁷ See also Xcel Energy's response to the Department's Information Request No. 28 (in the Rebuttal Testimony of Mr. O'Connor at Exhibit ____(TJO-2), Schedule 27).

¹⁸ Crisp Direct at 11:1-6.

distribution system as an important plant component that needed to be
addressed for the long-term viability of the Plant. Finally, when Xcel
Energy made its EPU filing with the NRC in 2008, Xcel Energy specifically
identified the 13.8 kV Distribution System as a component that was needed
primarily for LCM purposes.

6

7 I see no basis for Mr. Crisp to assume that different Project management 8 structures would have altered this design choice and the evolution of the 9 issue over the years. I would add that assessing the need for an upgraded 10 electrical distribution system and determining the best way to meet that 11 need is a function of engineering and design, overseen by project 12 management. As best I can understand Mr. Crisp's testimony, he does not 13 challenge the need for the 13.8 kV Distribution System or its design and to 14 the extent he does, he provides no basis for explaining what alternative 15 would have been preferable.

16

Q. DO YOU AGREE WITH MR. CRISP'S POSITION THAT DIFFERENT PROJECT
MANAGEMENT WOULD HAVE ANTICIPATED THE NEED TO INSTALL THE
13.8 KV DISTRIBUTION SYSTEM EARLIER?¹⁹

A. No. I analyzed the development and cost growth of the 13.8 kV
Distribution System and found its cost growth was not attributable to
alleged poor Project management. In contrast to Mr. Crisp's assertion, my
review indicated that Xcel Energy appropriately assessed the need for the
upgraded electrical distribution system, and only upon realization of the
scope of the additional equipment's electrical requirements that would

¹⁹ Crisp Direct at 11.:1-6

1 2 ultimately be required for the LCM/EPU Program, made the decision to upgrade to the 13.8 kV Distribution System.

3

4

Q. PLEASE ELABORATE.

A. GE contemplated replacing the existing 4 kV Electrical Breakers in the
2006 Final Monticello Nuclear Generating Plant ("MNGP") Extended
Power Uprate Cost Scoping Assessment. However, GE did not anticipate
upgrading the existing 4 kV Distribution System in some aspects.

9

10 The originally-installed Monticello electrical distribution system was a 4 kV 11 distribution system, which included six 4 kV buses. As the LCM/EPU 12 Program design was developed, upgraded electrical equipment such as 13 larger Feedwater and Condensate motors were added to the systems. My 14 understanding is that the upgraded equipment, including the larger motors, 15 required more power than the existing 4 kV Distribution System could 16 provide. As discussed in Xcel Energy's response to Department 17 Information Request No. 83 (in the Rebuttal Testimony of Mr. O'Connor 18 at Exhibit ____ (TJO-2), Schedule 35), the 4 kV Distribution System was no 19 longer adequate to support operations and created risk of trips.

20

After the GE contract was signed at the end of 2006 and a more detailed analysis of the requirements for the Monticello LCM/EPU Program was being developed, two "Electrical Summit" meetings were held in 2007 and 2008 to define the scope of the electrical distribution system and determine what modifications to the existing 4 kV Distribution System were required. Per Mr. O'Connor's Direct Testimony, Xcel Energy performed a cost/benefit analysis that concluded that an upgrade of the existing 4 kV

Distribution System was approximately the same cost as installation of a new 13.8 kV Distribution System. Based on this analysis, the decision to install a new 13.8 kV Distribution System was reasonable. Ultimately, a 13.8 kV Distribution System was installed to replace two of the existing six 4 kV buses.

6

7 After the initial Program planning was performed, the 13.8 kV Distribution 8 System NPA cost estimate was updated in 2009, and estimated the total 9 cost for the modification to be \$33.1 million. The increase from the 10 original cost estimate incorporated the then-anticipated costs to complete 11 the full modification including required hardware purchases, additional GE 12 costs, phase 3 design work, installation and testing of the new system, 13 accounting for required Recirculation System Motor-Generator upgrades 14 and refurbishments to allow for continued Plant operation, and contingency 15 costs. In 2009, the scope of the 13.8 kV Distribution System consisted of six Engineering Changes ("ECs"). As the design and engineering 16 17 progressed, the EC packages were further refined in 2011 as two ECs were 18 removed and additional ECs were added.

19

20 By July 2011, the cost of the 13.8 kV Distribution System modification had 21 increased to \$82.0 million. As identified in contemporaneous Xcel Energy 22 documents, the main reasons for the additional cost increases were design 23 conflicts related to the size of the switchgear and the available space for 24 installation and the impact of design finalization of various components, 25 which required additional modifications to the original 4 kV Distribution System in order to support the 13.8 kV Distribution System and increased 26 27 safety margin.

1		On December 14, 2012, Bechtel, who Xcel Energy retained to be the 2013
2		contractor for all design, planning and implementation of its nuclear fleet,
3		submitted a revised proposal to complete the 13.8 kV Distribution System
4		installation. Based on a detailed walk down of the Plant by Bechtel's
5		subcontractors, including Collins Electric, the cost to perform the
6		installation increased significantly (\$25.7 million) due to an increase in the
7		estimated craft hours needed to install the complex equipment.
8		
9	Q.	WHAT IS YOUR CONCLUSION REGARDING THE 13.8 KV DISTRIBUTION
10		System?
11	А.	A different Project management process would not have anticipated the
12		13.8 kV Distribution System earlier than the approach Xcel Energy used. If
13		Xcel Energy had perhaps delayed the creation of the initial cost estimate, it
14		is possible that the ultimate need for, as well as a more accurate cost
15		estimate of the 13.8 kV Distribution System, could have been created but
16		again, that does not mean the actual cost incurred for this modification
17		would have been any lower.
18		
19		IV. PROJECT IMPLEMENTATION
20		
21	Q.	MR. CRISP GOES THROUGH A SERIES OF CONCERNS GENERALLY RELATING
22		TO XCEL ENERGY'S IMPLEMENTATION OF THE LCM/EPU PROGRAM.
23		PLEASE IDENTIFY WHICH ISSUES ARE COVERED IN THIS SECTION OF YOUR
24		REBUTTAL TESTIMONY.
25	А.	In this section of my testimony, I cover the following:
26		Project Coordination;
27		• Impact of "Starts and Stops";

- 1 Single Integrated Project; 2 Use of Budget Contingencies; and 3 Overall Impact of Project Management on Costs 4 5 **Project Coordination Was Not Lacking** A. 6 Q. WHAT IS YOUR UNDERSTANDING OF MR. CRISP'S POSITION ON XCEL 7 **ENERGY'S PROJECT COORDINATION?** 8 Mr. Crisp implies that the Project coordination of Xcel Energy for the А. 9 LCM/EPU Program was lacking. While his testimony is generally non-10 specific and does not draw particular conclusions about any of Xcel 11 Energy's actions or decisions, his criticisms appear to assume that Xcel 12 Energy did not follow the types of practices he endorses. I disagree with 13 Mr. Crisp's approach and reliance on non-specific generalities. I further 14 disagree with him to the extent that he intends to suggest that Xcel Energy's 15 practices were, in fact, deficient.
- 16

17 Specifically, Mr. Crisp stated, "It is also essential in a well-managed and 18 executed Project Management Plan that the initial design and the 19 construction functions have a solid connection between the two 20 functions...the level of communications between the design sub-Team and 21 the construction sub-Team is much more important in a retrofit project, 22 such as the Monticello uprate..."²⁰

23

24 Q. WHAT IS YOUR RESPONSE TO MR. CRISP'S STATEMENTS?

A. I agree with Mr. Crisp's general theory. However, to the extent that he is
implying that this approach was not followed by Xcel Energy, I disagree

²⁰ Crisp Direct at 16-17.

with him. The connection between design and construction at the
 appropriate time is evidenced by meeting minutes between design and
 implementation teams and further confirmed through my discussions with
 Company personnel.

5

6 Q. DOES MR. CRISP POINT TO SPECIFIC EXAMPLES WHERE DESIGN AND 7 CONSTRUCTION WERE NOT CONNECTED?

14

13

15 Q. WHAT IS YOUR CONCLUSION REGARDING XCEL ENERGY'S PROJECT16 COORDINATION?

but that could not be "physically built."

17 А. Xcel Energy's Project coordination for the LCM/EPU Program was 18 reasonable under the circumstances, and suffered from problems to no 19 greater degree than I would have expected with a project of this size and 20 complexity. The 2011 Cost History suggests some tension between the site 21 and project teams, but I view this as part of the iterative design process that 22 tried to balance needs of the operators and designers. Monticello site staff 23 have to keep the Plant running but can be greatly impacted by LCM/EPU 24 Program level decisions. My overall assessment is that the site and the 25 LCM/EPU Program teams stood firm on several key decisions and while 26 these may have contributed to cost increases, that was appropriate under 27 the circumstances. Examples of these issues include:

1		• The final Reactor Feed Pumps and Motors modification greatly
2		benefited plant operators by avoiding complex procedure changes
3		necessitated by the third supplemental feed pump;
4		• Automating the Condensate Demineralizer improved operator
5		function and reduced operator interface by automating the system;
6		and
7		• New digital controls greatly assisted the plant and increased
8		efficiency and reliability in operations.
9		
10		B. Impact of "Stops and Starts"
11		1. General Concerns
12	Q.	MR. CRISP STATED THAT DELAYS CAUSED BY CONTRACTOR CHANGES COST
13		CONSIDERABLE DOLLARS AND COULD HAVE BEEN MITIGATED WITH PROPER
14		COMPANY OVERSIGHT AND PROJECT MANAGEMENT CONTROLS. ²¹ HOW DO
15		YOU RESPOND TO THAT TESTIMONY?
16	А.	This is another generality that Mr. Crisp does not support. First, I am not
17		certain about what delays caused by contractor changes Mr. Crisp is
18		referencing.
19		
20		Second, it is true that Xcel Energy did not hire GE to be its installation
21		contractor. As described above, Xcel Energy retained GE as its designer,
22		not the installation contractor. When it came time to select a contractor to
23		install the initial modifications for the 2009 outage, Xcel Energy conducted
24		a Request For Proposals ("RFP") process. GE and Day Zimmerman
25		participated in that process, and Xcel Energy selected Day Zimmerman
26		based on the criteria of the RFP. I note that Bechtel did not bid in the

²¹ Crisp Direct at 22:8-11.

initial installation vendor selection process, even though a bid was solicited from them. Thus, Xcel Energy had no opportunity to hire Bechtel for the LCM/EPU Program at that time.

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5 Third, Mr. Crisp's characterization of the timing of contractor changes is 6 incorrect and misleading. GE was never replaced by Day Zimmerman as 7 Day Zimmerman was an installation contractor and GE was the lead 8 designer. GE remained involved in the LCM/EPU Program until its 9 completion. During 2010, the only changes made to any contractors were 10 the hiring of additional designers to assist with increased scope or 11 incomplete design, which were necessary to support the 2011 outage. GE 12 would have been paid additional amounts to complete the increased scope 13 work had the other designers not been hired. Xcel Energy actually saved 14 costs by hiring these additional design firms directly, rather than through 15 GE. Further, Day Zimmerman completed its scope of work during the 16 2011 outage. Bechtel was not hired as the LCM/EPU Program manager 17 until after the 2011 outage. Bechtel was hired to prepare for an outage two 18 years in the future. None of these changes in contractors created any 19 "starts and stops" to the LCM/EPU Program. All of these decisions were 20 made for valid reasons that existed at the time and are indications of Xcel 21 Energy's proactive management of the situation.

1

2. Specific Decisions

- Q. LOOKING MORE SPECIFICALLY AT PROGRAM DECISIONS, PLEASE PROVIDE A
 HISTORY OR OVERVIEW OF THE MAIN CONTRACTORS ON THE LCM/EPU
 PROGRAM.
- 5 A. From 2004 through 2006, Xcel Energy worked with GE to develop its
 6 contracts and the initial conceptual scope of the LCM/EPU Program. The
 7 GE contract did not include any commitment by GE to act as installation
 8 contractor, and Xcel Energy always contemplated awarding the installation
 9 contract through a competitive RFP process.
- 10

Once formal design contracts were in place in late 2006, as is common in the industry, GE was responsible for completing its defined scope of work in a quality manner to support the implementation of the LCM/EPU Program. GE was also the original designer of Monticello and holds propriety rights to aspects of the design basis at the Plant, and it was most efficient to use their prior knowledge and experience for this work. It was reasonable and prudent to choose GE for engineering and design work.

18

Q. DID XCEL ENERGY'S DECISION TO HIRE DAY ZIMMERMAN AS INITIAL LEAD
INSTALLATION CONTRACTOR CAUSE A "START AND STOP" AS IMPLIED BY
MR. CRISP?²²

A. No. Xcel Energy had previous experience with Day Zimmerman and they
submitted the successful bid for the 2009 installation work. In mid-2007,
Xcel Energy issued an RFP for the installation portion of the LCM/EPU
Program. Two proposals were received. Xcel Energy performed a
qualitative and quantitative analysis of the proposals, which resulted in the

²² Crisp Direct at 20:7-21.

award of the contract to Day Zimmerman. Xcel Energy's use of the RFP
 process and subsequent analysis of the responses is an example of a good
 Project management process.

4

Q. DID XCEL ENERGY MAKE "STARTS AND STOPS" IN 2010 AS SUGGESTED BY
 MR. CRISP?²³

- A. No. The 2009 outage went mostly according to plan and Day Zimmermann
 was selected to continue its role for the 2011 refueling outage. GE and its
 design subcontractor did have some design work issues, and I understand
 Xcel Energy stepped in appropriately to address those. Mr. O'Connor's
 Rebuttal Testimony covers this issue in greater detail.
- 12

From my perspective, it is sufficient to observe that it is sound and proactive project management for the owner to step in and replace contractors whose performance is ultimately determined to be less than what was anticipated. While this could create a "start and stop" situation, the approach implemented by Xcel Energy ensured it did not.

18

²³ Crisp Direct at 20:7-21.

Q. DO YOU BELIEVE THE CHANGE FROM DAY ZIMMERMAN TO BECHTEL AS
 LEAD INSTALLATION CONTRACTOR FOR THE 2013 OUTAGE INCREASED
 COST?

4 Based on my review and observation, I do not believe that bringing Bechtel А. 5 in raised costs. Mr. Crisp generally testified that the switch between contractors "cost considerable dollars"²⁴ but did not quantify that amount 6 7 or point to any quantifiable cost attributable to this switch. Nor does Mr. 8 Crisp attempt to address Xcel Energy's position that replacing contractors 9 is often more efficient, and that it is prudent project management practice 10 to assess which contractor will provide the best overall value, especially as 11 significant aspects of a project change. I would agree that there are some 12 initial up-front costs to transfer the project. However, Mr. Crisp simply 13 ignores that changing contractors or vendors may actually save money in 14 the long run by redirecting resources to targeted contractors or vendors 15 who may perform better. Most significantly, Mr. Crisp did not testify that Xcel Energy should not have changed contractors, nor did he allege that the 16 17 contractor change under the specific circumstances actually encountered on 18 the LCM/EPU Program was somehow unreasonable or imprudent.

19

20 Q. WAS IT A REASONABLE CHOICE TO PICK BECHTEL TO COMPLETE THE 201321 INSTALLATIONS?

A. Yes. It was reasonable and prudent for Xcel Energy to hire Bechtel due to
the size and sophistication of Bechtel and its vast nuclear experience. In
the May 16, 2011 edition of ENR magazine, Bechtel was named as the
number one contractor in the power industry. Per Bechtel's website,
Bechtel has designed and/or built more than half of the nuclear power

²⁴ Crisp Direct at 22:10.

plants in the United States, and provided operating services to many of
 those plants.

3

I would also note, however, that despite Bechtel's significant nuclear experience, Florida Power & Light, which used Bechtel on the St. Lucie and Turkey Point uprate projects, experienced significant cost growth on those uprates. My review indicated that the Florida Public Utility Commission determined all the costs associated with the uprate projects were prudent.

9

10 Q. Could XCEL Energy have avoided incurring cost increases in the 2013 outage?

- A. Yes, but only by not doing the work, which would have required that Xcel
 Energy not complete the LCM/EPU Program. However, there is no
 support from Mr. Crisp or Dr. Jacobs that the work was not needed for
 another 20 years of Monticello operation.
- 16
- Q. MR. CRISP CONCLUDED THAT HIRING ANOTHER CONTRACTOR REQUIRED
 "CONSIDERABLE TIME TO REASSESS AND ANALYZE THE POSITION IT FACES
 AS IT TAKES OVER FROM THE PREVIOUS CONTRACTOR".²⁵ DO YOU HAVE AN
 OPINION ABOUT THIS STATEMENT?
- A. Yes. Mr. Crisp is silent on the fact that Day Zimmerman remained on the
 job as the primary subcontractor to Bechtel for the mechanical-related work
 for the 2013 outage. Keeping Day Zimmerman on the job was a very
 logical and reasonable management choice to retain the benefit of Day
 Zimmerman's background and knowledge with Monticello while
 simultaneously capturing the benefit of Bechtel's extensive capabilities.

²⁵ Crisp Direct at 22:3-4.

Mr. Crisp also does not mention that Collins, Bechtel's electrical 2 subcontractor, had been the electrical subcontractor for Day Zimmerman 3 during the 2011 outage. Therefore, Mr. Crisp's conclusion about the 4 amount of work Bechtel needed to reassess is not supported by the facts.

5

1

6 Q. PLEASE DESCRIBE WHY YOU CONCLUDE BRINGING BECHTEL IN DID NOT 7 COST EXTRA MONEY IN THE FORM OF TRANSITION COSTS AS MR. CRISP 8 ASSERTS.

9 А. As the difficult 2011 outage played out, Xcel Energy decided to approach 10 Bechtel about broadening the scope of its retention to become the 11 installation contractor for the next scheduled refueling outage in 2013. 12 Hiring Bechtel did not cause any work to be pushed from the 2013 outage 13 into the 2015 outage. Nor does it appear to have increased the cost of the 14 2013 outage from what it otherwise would have been. While it is correct 15 that some up-front money was paid to Bechtel to become familiar with the 16 LCM/EPU Program, this expenditure was anticipated to be recovered 17 through avoiding certain cost increases related to the 2013 outage. For 18 example, Xcel Energy felt that the continued use of Day Zimmerman 19 would significantly increase the installation costs in the 2013 outage.

20

21 DID XCEL ENERGY TAKE STEPS TO MITIGATE TRANSITION COSTS? Q.

22 А. Yes. To ensure continuity and to capture the benefits of Day Zimmerman's 23 experience, Xcel Energy instructed Bechtel to use Day Zimmerman as the 24 lead mechanical subcontractor. Thus, Day Zimmerman stayed on the 25 Project and continued to play one of the important roles it already played. 26 Far from a "start and stop", this change merely put Bechtel in the role of

1		Project manager to coordinate all of the activity, a role that Bechtel is
2		particularly well suited for.
3		
4	Q.	DOES MR. CRISP QUANTIFY THE ALLEGED IMPACT OF BECHTEL'S HIRING TO
5		COMPLETE THE LCM/EPU PROGRAM?
6	А.	No. Mr. Crisp did not quantify the alleged cost impact of Bechtel's hiring.
7		And as best I can determine from Mr. Crisp's testimony, he does not allege
8		that hiring Bechtel was imprudent.
9		
10		C. Single Integrated Project
11	Q.	MR. CRISP PROVIDES TESTIMONY REGARDING XCEL ENERGY'S TRACKING
12		OF LCM/EPU PROGRAM COSTS UNDER ONE PROJECT AS OPPOSED TO A
13		SEPARATE PROJECT FOR EPU AND ANOTHER FOR LCM. WHAT IS YOUR
14		OPINION ON THE MATTER?
15	А.	Xcel Energy reasonably treated the Monticello LCM/EPU Program as a
16		single integrated Project. The best way to determine this is to review
17		contemporaneous communications and assess how the LCM/EPU
18		Program was described. I note that in the initial August 2006 authorization
19		for the Project, Xcel Energy and its Board were clear that this was intended
20		to be a combined LCM/EPU Program. Further the 2007 NPA provided
21		initial funding for the LCM/EPU Program, and made it clear that the LCM
22		and EPU activities were being treated on an integrated basis.
23		
a 4		

In the "Enclosure 8" document described in Dr. Jacobs' testimony, Xcel Energy advised the NRC that the effort included significant work that was needed for LCM purposes, in addition to the uprate for which an NRC license amendment was being sought. Xcel Energy's May 2008 Monticello Extended Power Uprate Program Management Plan stated, "The EPU
 Program is part of the overall Life Cycle Management (LCM) initiative.
 LCM projects will also be installed as part of this project."

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Many of the systems modified during the LCM/EPU Program were modified for both LCM and EPU reasons. Therefore, the ability to separate the design and implementation specifically to LCM or EPU would have been virtually impossible and, especially given the overlapping nature of the required modifications and implementations, treating them as separate programs may well have been significantly more costly, not less.

11

10

12 Subsequently, the cost estimate and accounting was segregated into 13 numerous Work Orders, referred to in the Xcel Energy system as CWOs. 14 Xcel Energy used CWOs to track the actual costs for the various activities that comprise the LCM/EPU Program.²⁶ However, certain costs are 15 16 considered common, or expended to benefit the entire LCM/EPU 17 Program. As described further in Xcel Energy's response to Department 18 Information Request No. 38 (in the Rebuttal Testimony of Mr. O'Connor at Exhibit ____ (TJO-2), Schedule 7), the common costs include certain 19 20 design and engineering work, consulting work, and other activities, such as 21 radioactive protection, staffing and scaffolding that were undertaken to 22 support the various modifications. These common costs are charged to the 23 original common Work Order and subsequently allocated to specific 24 CWOs.

²⁶ Xcel Energy's Response to South Dakota Public Utilities Commission Data Request No. 5-2 dated January 6, 2012 [Docket No. EL11-019], page 2.

1 Approximately 15.7 percent of the total costs for the LCM/EPU Program 2 were common costs. These common costs were necessary for the overall 3 Project, regardless of whether they were directly charged to a subproject or 4 allocated to all subprojects as a common cost. In my experience, this 5 method of tracking common costs is reasonable and used frequently. In my 6 experience, common costs at the 15 percent level are not unusual or 7 unreasonable when considering the magnitude and scope of the various 8 modifications that were required for this job.

9

10 Q. DO YOU HAVE ANY FURTHER OPINIONS REGARDING THIS ISSUE?

11 Yes. I believe it would have been more expensive and less efficient for Xcel А. 12 Energy to have implemented the LCM and EPU modifications separately. 13 It would not make sense to have two separate projects, which would 14 potentially mean that Xcel Energy would have to work on the components 15 of the Plant two or more times. This is a very important consideration that 16 shows Xcel Energy's approach to have been reasonable. If a component 17 needed to be addressed to support the long-term operations of the Plant 18 (for example the Reactor Feed Pumps and Motors, the Feedwater Heaters, 19 or the electric distribution system), it certainly made sense to design that 20 component to also support operations at uprated capacity. Failure to do so 21 would have created an unacceptable risk of needing to redo components if 22 Xcel Energy had proceeded sequentially.

23

Another example is that both the Reactor Feed Pumps and Motors system would have been modified in both the LCM and EPU scenarios. This was an older component that had been identified for replacement to support the long-term operation of the Plant. Adding capacity to the pumps was also an EPU requirement to ensure sufficient flow to accommodate the added capacity. Since the components of this system are interrelated, it would not have made sense to address the replacements separately.

4

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5 As another example, the Feedwater Heaters would have been modified in 6 both the LCM and EPU scenarios. Mr. Crisp does not dispute that the 7 Feedwater Heaters needed to be replaced because they were near the end of 8 their useful life. Xcel Energy also recognized that the replacement heat 9 exchangers had to be designed somewhat larger to accommodate increased 10 flows associated with the higher capacity under EPU conditions.

11

12 A third example is the decision to add internal electrical distribution 13 capacity and to utilize 13.8 kV as the voltage for that new capacity. By 14 2001, the need to add additional electrical distribution capacity had already 15 been identified. As the idea of an uprate began to emerge, Xcel Energy 16 recognized that new electrical distribution capacity would also be needed to 17 power the larger pumps and motors associated with the uprate. It 18 obviously made sense for Xcel Energy to try to coordinate the efforts to 19 provide upgrades that would meet both needs at the same time.

20

These examples highlight the reasonableness of Xcel Energy's approach. Once the decision was made to extend the life of Monticello, Xcel Energy investigated the potential to uprate Monticello because of the efficiencies inherent in modifying a system once rather than twice. Therefore, those two components of the Program, LCM and EPU, should not have been and were not performed in isolation of each other. Q. WHAT IS YOUR CONCLUSION REGARDING THE TREATMENT OF THE EPU
 AND LCM WORK AS ONE PROJECT?

3 Xcel Energy's treatment of tracking the EPU and LCM work together as А. 4 one Project was warranted and prudent. While I believe that tracking the 5 EPU and LCM as one Project was appropriate, I note that Xcel Energy 6 created CWOs as the LCM/EPU Program progressed and allocated funds 7 from a single work order to the CWOs. While creation of the CWOs could 8 have been done earlier in time and may have created an additionally useful 9 management tool, I also understand the reasonableness of the decision to 10 manage the Program as a single Project. I have seen this approach used 11 before for the same reason and do not believe it led to cost increases.

12

13

- D. Budget Contingencies
- Q. Mr. CRISP TESTIFIED THAT XCEL ENERGY APPARENTLY CHOSE NOT TO USE
 CONTINGENCIES.²⁷ DO YOU AGREE WITH THIS TESTIMONY?

16 A. No. I believe that Mr. Crisp is simply incorrect on this issue.

17

Q. CAN YOU PROVIDE DETAILS THAT PROVE XCEL ENERGY DID, IN FACT, USE
CONTINGENCIES ON THE LCM/EPU PROGRAM?

A. Yes. Xcel Energy's 2007 NPA for the LCM/EPU Program contained \$7.7
million in contingency costs. Further, the NPA for the 13.8 kV
Distribution System, similar to other NPAs, contained contingency funds of
\$2.5 million, which was adjusted upward as the scope and cost increased
over time.

²⁷ Crisp Direct at 30:9.

1		As discussed in Xcel Energy's response to Department of Commerce
2		Information Requests Nos. 52 and 68 (in the Rebuttal Testimony of Mr.
3		O'Connor at Exhibit (TJO-2), Schedule 13), Xcel Energy used
4		contingencies on the LCM/EPU Program in the initial NPA and continued
5		to use contingencies through to the January 2013 estimate.
6		
7	Q.	DOES MR. CRISP REACH ANY CONCLUSIONS REGARDING THE COST IMPACT
8		OF HIS CLAIMED LACK OF CONTINGENCIES?
9	А.	Not at all. Mr. Crisp did not identify or quantify any cost impact related to
10		the alleged lack of use of contingencies.
11		
12	Q.	WHAT ARE YOUR CONCLUSIONS REGARDING THE USE OF CONTINGENCIES
13		ON THE LCM/EPU PROGRAM?
14	А.	With a hindsight view, Xcel Energy underestimated the LCM/EPU
15		Program, but neither the initial estimate, nor the amount of contingency
16		used for various components, raised the overall cost of the LCM/EPU
17		Program.
18		
19		E. Project Management Impact on Costs
20	Q.	Mr. Crisp testified that "the expedited approach caused delays
21		AND BUDGET INCREASES THAT COULD HAVE BEEN AVOIDED WITH PROPER
22		PRE-PLANNING, PROJECT MANAGEMENT AND PROPER DESIGN
23		SEQUENCING." ²⁸ DO YOU AGREE WITH MR. CRISP'S TESTIMONY?
24	А.	No, as previously discussed in my testimony. In addition, Mr. Crisp did not
25		quantify what portion of the increased cost he attributes to poor Project
26		management, nor does he specify what costs could have been avoided.

²⁸ Crisp Direct at 29:14-16.

1 While the EPU/LCM Program took approximately six years to complete, 2 the work was still installed during three tightly scheduled periodic refueling 3 outages, along with normal plant maintenance and refueling activities. This 4 makes the time sequencing of work very critical to the opportunity to make 5 the upgrades. In addition, it distinguishes this and other nuclear uprates 6 and license extension-related work from other more typical construction 7 projects where scheduling constraints and timing may not be as critical.

8

9 Q. DOES MR. CRISP DISCUSS THE COMPLEX MODIFICATIONS PERFORMED 10 DURING THE LCM/EPU PROGRAM?

A. No, Mr. Crisp does not discuss in detail any of the complex modifications
 performed during the LCM/EPU Program. I do not understand how
 Mr. Crisp can perform what he called a "technical review of Xcel's project
 management decisions and project management execution and how they
 impacted costs"²⁹ without addressing any details of complex modifications.

16

I believe that in order to understand the complex issues of why cost increases occurred, you need to analyze the modifications in detail. It does not appear that Mr. Crisp performed this analysis. I see no discussion related to the specific modifications performed on the LCM/EPU Program mentioned his testimony.

22

23 Q. What is the purpose for this section of your testimony?

A. Mr. Crisp does not address any specific causes of cost increases in his
testimony. I undertook an analysis to test whether cost increases were
caused by alleged poor Project management, and I concluded they were not.

²⁹ Crisp Direct at 3:16-18.

In addition, Mr. Crisp's allegations do not support, nor does he state that they support, a finding of imprudence. In addition, as I have stated previously, the mere fact that costs increased is not evidence of imprudence.

5

6 Q. WHAT TYPES OF INFORMATION DID YOU REVIEW IN ORDER TO ANALYZE 7 THE COST AND COST GROWTH CAUSATION ISSUES?

A. In its normal course of business, Xcel Energy creates, and I reviewed,
numerous documents related to engineering, cost estimating, incurred costs,
and scheduling issues. I also received transactional data from Xcel Energy's
general ledger accounting system. Xcel Energy uses a general ledger
accounting system called JD Edwards. Additionally, Xcel Energy uses
other systems, which either directly or indirectly collect data and input the
information into the JD Edwards general ledger accounting system.

15

I interviewed various Xcel Energy personnel familiar with the Monticello LCM/EPU Program. Details on reasons for scope growth for the major modifications are generally supported by Mr. O'Connor's Direct and Rebuttal Testimony. I reviewed Mr. O'Connor's Direct Testimony and found that the documents I reviewed and also analyzed supported his analysis and conclusions.

22

Q. IN ADDITION TO ANALYZING THE REASONS FOR THE COST GROWTH, DID
you review the actual costs incurred by XCEL Energy for these
Monticello LCM/EPU Program major modifications?

A. Yes. I reviewed the contracts, purchase orders, and invoices for the keyvendors to ensure that the work performed and invoiced related to the

1		major modifications. Kenrich also reviewed the various Xcel Energy
2		payroll and employee expenses by Business Unit department to understand
3		what types of work Xcel Energy personnel performed and charged to the
4		relevant CWOs. In addition, Xcel Energy appropriately allocated and
5		recorded overhead costs against each CWO, which are the costs that cover
6		necessary and typically allocated corporate functions such as accounting,
7		human resources, and costs to operate corporate offices. The actual costs
8		discussed in my testimony are costs incurred through March 31, 2014.
9		
10	Q.	WHAT WERE THE MAJOR MODIFICATIONS OF THE MONTICELLO LCM/EPU
11		PROGRAM THAT YOU ANALYZED?
12	А.	I reviewed the following major modifications:
13		1) 13.8 kV Distribution System;
14		2) Condensate Demineralizer;
15		3) Feedwater Heaters; and
16		4) Reactor Feed Pumps and Motors
17		
18		I analyzed each modification in a fashion similar to what I discussed in
19		Part III.D with respect to the 13.8 kV Distribution System with specific
20		attention to cost growth.
21		
22	Q.	WHAT WERE THE COSTS INCURRED FOR EACH OF THOSE MODIFICATIONS?
23	А.	The total recorded costs were \$118,810,007 for the 13.8 kV Distribution
24		System, \$79,774,573 for the Condensate Demineralizer, \$115,288,332 for
25		the Feedwater Heaters, and \$93,022,667 for the Reactor Feed Pumps and
26		Motors modifications.

Q. WHAT CONCLUSIONS ON THE REASONABLENESS OF THE COSTS INCURRED
 FOR THOSE FOUR MODIFICATIONS WERE YOU ABLE TO DRAW?

3 А. My review of the documents and interviews of Company personnel did not reveal any significant costs that could have been avoided based on the 4 5 contemporaneous decisions made on the LCM/EPU Program. I found no 6 issues that suggested project management, as implemented by Xcel Energy, 7 led to increased costs. In addition, Xcel Energy took steps and had 8 processes in place to complete those outages during which the LCM/EPU 9 Program work was performed in a reasonable time. Mr. O'Connor 10 described these processes in his Direct Testimony. Based on my analysis of 11 these four modifications, I concluded the costs were incurred, and based on 12 the interviews I conducted, the documents I reviewed, the analysis I 13 performed, and the testimony of Company witnesses, that the costs were 14 reasonably incurred.

15

16 Q. How much of the total cost growth on the LCM/EPU Program is 17 Related to the four modifications you reviewed?

- A. The 13.8 kV Distribution System, the Condensate Demineralizer, the
 Feedwater Heaters, and the Reactor Feed Pumps and Motors modifications
 were responsible for approximately 87 percent of the total cost growth.
- 21

Q. WHAT ARE YOUR CONCLUSIONS ON THE COST GROWTH OF THE LCM/EPU PROGRAM RELATIVE TO MR. CRISP'S TESTIMONY?

A. My analysis contradicts Mr. Crisp's unsupported assertions. I did not find
evidence that Project management practices contributed in any meaningful
way to the cost growth experienced in the four major modifications that I
reviewed.

1		
2		Rather, the cost growth on the LCM/EPU Program is attributable to
3		additional work with the modifications, which happens on projects where
4		design and implementation are occurring concurrently. The cost growth is
5		not due to poor management. As previously discussed, Xcel Energy
6		management decisions that affected cost were reasonable and prudent.
7		
8		V. CONCLUSION
9		
10	Q.	DOES THIS CONCLUDE YOUR TESTIMONY?
11	А.	Yes, it does.

Docket No. E002/CI-13-754 Exhibit ____ (RJS-1), Schedule 1 Page 1 of 5



Richard J. Sieracki Chief Executive Officer

Richard Sieracki is the co-founder and Chief Executive Officer of The Kenrich Group LLC, a national business and litigation consulting firm. He has consulted for Fortune 500 companies and others including electric utilities, construction contractors, architects, engineers and project owners, manufacturers, insurance companies, and various government entities, including state agencies.

Following over 10 years of work in the design and construction of various projects, Rich entered the consulting field. Rich's extensive experience on both damages and delay analysis has primarily been focused in the construction, electric utility and government contract industries. Rich's experience includes work on numerous power plant projects, highways, transit projects, shopping centers, casinos, hotels and condominium projects and other facilities, including stadiums and wastewater treatment plants. The work performed by Rich includes critical path schedule analysis intended to determine extended activity durations and responsibility for events delaying those activities, determination of damages, analysis of project cost growth issues, productivity studies and other analyses related to issues including schedule acceleration and disruption.

Rich has testified as an expert witness in various state and federal courts, in arbitration, and has presented damages and schedule delay analysis in formal mediation and other alternate dispute resolution proceedings. He has also consulted to companies on techniques to avoid disputes and to minimize the impact of existing disputes.

Client And Industry Experience

Electric utilities; construction contractors; architects, engineers and project owners; manufacturers; insurance companies; and various government entities, including state agencies.

The Kenrich Group LLC

300 South Wacker Drive Suite 1150 Chicago, IL 60606 Tel: (312) 521-7437 Fax: (312) 521-7458 E: rsieracki@kenrichgroup.com

Professional History

- Tucker Alan Inc. Vice President (1994-2004)
- Peterson Consulting
 Vice President (1985-1994)
- Bechtel Power Corporation Cost/Schedule Supervisor (1974-1985)

Education

- Northwestern University J.L. Kellogg Graduate School of Management Disputes System Design, Executive Program
- University of Illinois B.S. in Civil Engineering

Professional Associations

- American Bar Association Associate Member
 - » Public Utility, Communications & Transportation Law and Litigation Sections
 - » Forum on Construction Industry
- The Association for the Advancement of Cost Engineering (AACE International)
 Member
- Project Management Institute *Member*

Docket No. E002/CI-13-754 Exhibit ____ (RJS-1), Schedule 1 Page 2 of 5



Richard J. Sieracki

Selected Experience

Construction Matters

Extensive experience in analyzing design and construction costs including assessing the causes of cost growth and budget overruns and determining the impact that individual events or changes have had on construction costs.

Performed critical path schedule analysis to determine events and activities that delayed project completion or resulted in need to accelerate to attempt to recover delay. Analyzed project documents and other data to assist in assigning responsibility for delaying events.

Performed review of or assisted in preparation of claims including damages and critical path schedule analysis for various types of projects including bridges, highways, transit systems, industrial plants, airports, shopping centers, steel facilities, hotels, security facilities, apartment complexes, condominiums, schools, casinos and others.

Performed labor productivity studies and analysis for construction of various types of projects including sports arenas, refinery retrofits, prison facilities and others. Determined reasons for deterioration in labor productivity and quantified damages utilizing cause and effect approaches.

Evaluated added costs incurred by construction companies and project owners due to delayed project completion. Costs assessed include both direct project costs including extended general condition costs and other items such as lost profits, impacts on business operations and others.

Provided consulting assistance to design and construction companies in developing and implementing procedures to define and quantify cost and schedule impacts on a contemporaneous basis.

Experience at Bechtel included scheduling, monitoring, evaluating and reporting project progress, as well as evaluating the cost implications of design related changes. Developed schedule control and monitoring programs to ensure design and material were available to construction to meet schedule requirements.

Supervised all cost and schedule project controls, including daily, weekly and longer term schedule development and coordination; implemented schedule critical item monthly reporting systems; prepared total project cost forecast estimates, monitored craft labor productivity and other resources; evaluated, estimated and negotiated change orders and claims.

Utility and Power Plant Matters

Supervised team performing damages analysis related to nuclear spent fuel disposal and storage. Prepared damages and critical path schedule analysis for various power plant projects including gas-fired plants, nuclear plants, coal and lignite plants and others. Determined responsibility and duration of project delay on several of these projects.



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Managed team performing delay analysis and review of a claim submitted by an EPC contractor on behalf of a utility. Project is a new coal fired power plant.

Performed delay analysis on behalf of owner's program manager on a diesel fired power plant in Afghanistan.

Supervised team performing damages and critical path schedule delay analysis on several disputes involving defective power plant equipment.

Performed management review of company's plan to implement schedule and cost control systems on a major capital improvement project. Also reviewed document control procedures.

Performed critical path schedule analysis to determine root cause reasons for extended plant refueling outage including analysis of near-critical path activities during the outage. Quantified costs associated with work activities performed during the outage.

Assisted utilities in various prudence reviews conducted by the state commerce commission related to construction and operation issues for nuclear power. Work performed primarily was focused on reasons for cost and schedule growth from the original budget.

Assisted in negotiating final payment and determining actual completion status for a terminated mechanical contractor.

Cost and schedule supervisor for Bechtel on the design and construction of two 660 MW coal fired power plants. Responsibilities included management of all the cost and schedule aspects of the projects, as well as the evaluation and negotiation of numerous change orders and construction claims associated with the project.

Assisted in calculation of lost profits for an energy trading company involved in the production of syn-fuel.

Performed various strategic consulting assignments related to economics of power plant operations and selected plant equipment. Assessed replacement power costs associated with loss of use at power plants due to issues such as extended outages and regulatory government related actions.

Supervised team performing delay and damages analysis associated with decommissioning of power plants and uranium processing facilities.

Government Contracting

Performed critical path schedule analysis associated with a renovation of a government post office facility. The schedule analysis was intended to determine the excusable days of delay the general contractor was entitled to based on design and other government responsible changes.

Supervised critical path schedule analysis intended to determine delay and responsibility for delay on multi-service missile program terminated by the government. The analysis focused on the disruptive impacts of government actions and failure to act, including excessive direct changes,



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interference, production schedule changes and partial terminations. The analysis covered a number of program functions including system engineering, air vehicle design, hardware integration, flight tests and mission planning software, among others.

Performed critical path schedule analysis to determine impact of various government-initiated changes during manufacturing/testing program for F-111 aircraft testing equipment. Work involved analysis of impact of software changes on test station integration.

Assisted in preparation of a claim for reimbursement of costs for a terminated government suppler of electronic monitoring equipment.

Performed schedule analysis to determine causes of multiple year delay in the manufacturing process of a naval weapons program.

Assisted Bechtel in developing and implementing a cost and schedule control system intended to meet all government requirements for the design and construction of a Department of Energy test facility. Work included evaluating existing Bechtel schedule and cost systems and designing interface capabilities to report earned value progress and variances against budgets.

Environmental

Analyzed damages and other issues associated with termination of a cleanup contractor on a former lead smelter facility site.

Assessed lost profits claim asserted by a remediation contractor involved in a clean up of certain government Air Force basis.

Assisted companies and counsel in monitoring cleanup of a Superfund site. Provided overview of project status, cash flows and provided independent review of project performance.

Assisted counsel in analysis of costs expended during the multi-year clean up of a municipal landfill.



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Testimony And Alternative Dispute Resolution And Arbitration

Testified as an expert witness in both jury and bench trials and in arbitration on damages and schedule issues.

Presented damage and schedule delay analysis in mediation and other alternate dispute resolution proceedings.

Selected Lectures And Seminars

Extensive lecturing experience on critical path schedule and damage issues to various organizations, including the American, Chicago and Detroit Bar Associations, the American Power Conference, the American Association of Cost Engineers, Western Council of Construction Consumers, National Association of Women in Construction, the Illinois Construction Land Symposium and others.

Selected Publications

Coauthor of various publications including: "Proving & Pricing Damages," "Outage Reviews: Project Management Issues," "Cost Implications of Management Audits," "Potential Costs to Utilities for Hazardous Waste Site Remediation."