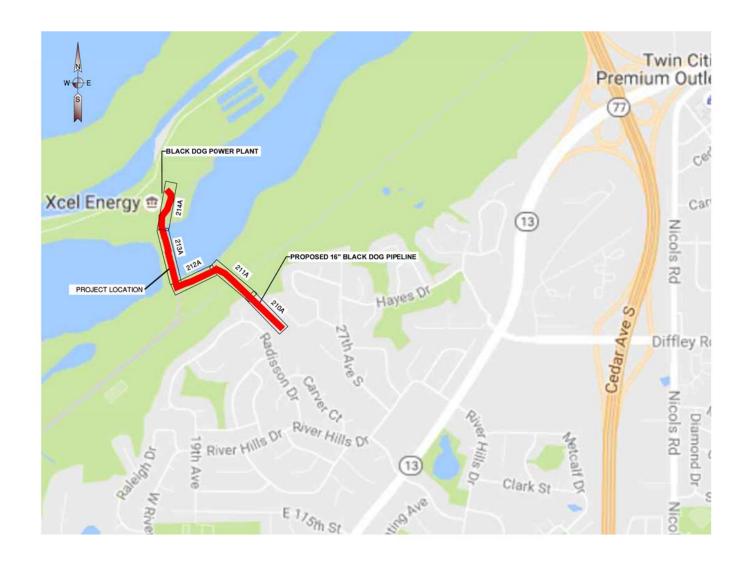
Plan and Profile Drawings

		Black Dog Pipe Line Project Drawing Index			
SHEET NO.	FILE NO.	DESCRIPTION			
1	000A	TITLE SHEET AND LOCATION MAP			
2	210A	STA. 80+00 TO STA. 87+50			
3	211A	STA. 87+50 TO STA. 95+50			
4	212A	STA. 95+00 TO STA. 102+00			
5	213A	STA. 102+00 TO STA. 110+00			
6	214A	STA. 110+00 TO STA. 118+47			
7	215A	U.P.R.R. BORE DETAIL			

CONSTRUCTION PLANS FOR 16" BLACK DOG PIPELINE PROJECT DAKOTA COUNTY, MINNESOTA WO# 12320872





PROJECT LOCATION MAP

CALL BEFORE YOU DIG

EXISTING UTILITY LOCATIONS AND DEPTHS ARE APPROXIMATE
CONTRACTOR WILL CONTACT THE FOLLOWING AGENCY
48 HOURS PRIOR TO CONSTRUCTION
GOPHER STATE ONE CALL
(800) 252-1166

DRAWING DISCLAIMER
FACILITY LOCATIONS AND DEPTHS ARE GENERAL IN NATURE
XCEL ENERGY AND EN ENGINEERING WILL NOT BE HELD ACCOUNTABLE FOR ACCURACY
OF THE INFORMATION PROVIDED ON THESE DRAWINGS

SUMMARY OF MATERIALS

NO. DESCRIPTION (IN HORIZONTAL DISTANCE)

OTY.

A 11/10 KK

A 11/10 KK

DATE BY

MADE

MO. DATE BY

MADE

MO. DATE BY

MO. AS BUT

DESCRIPTION

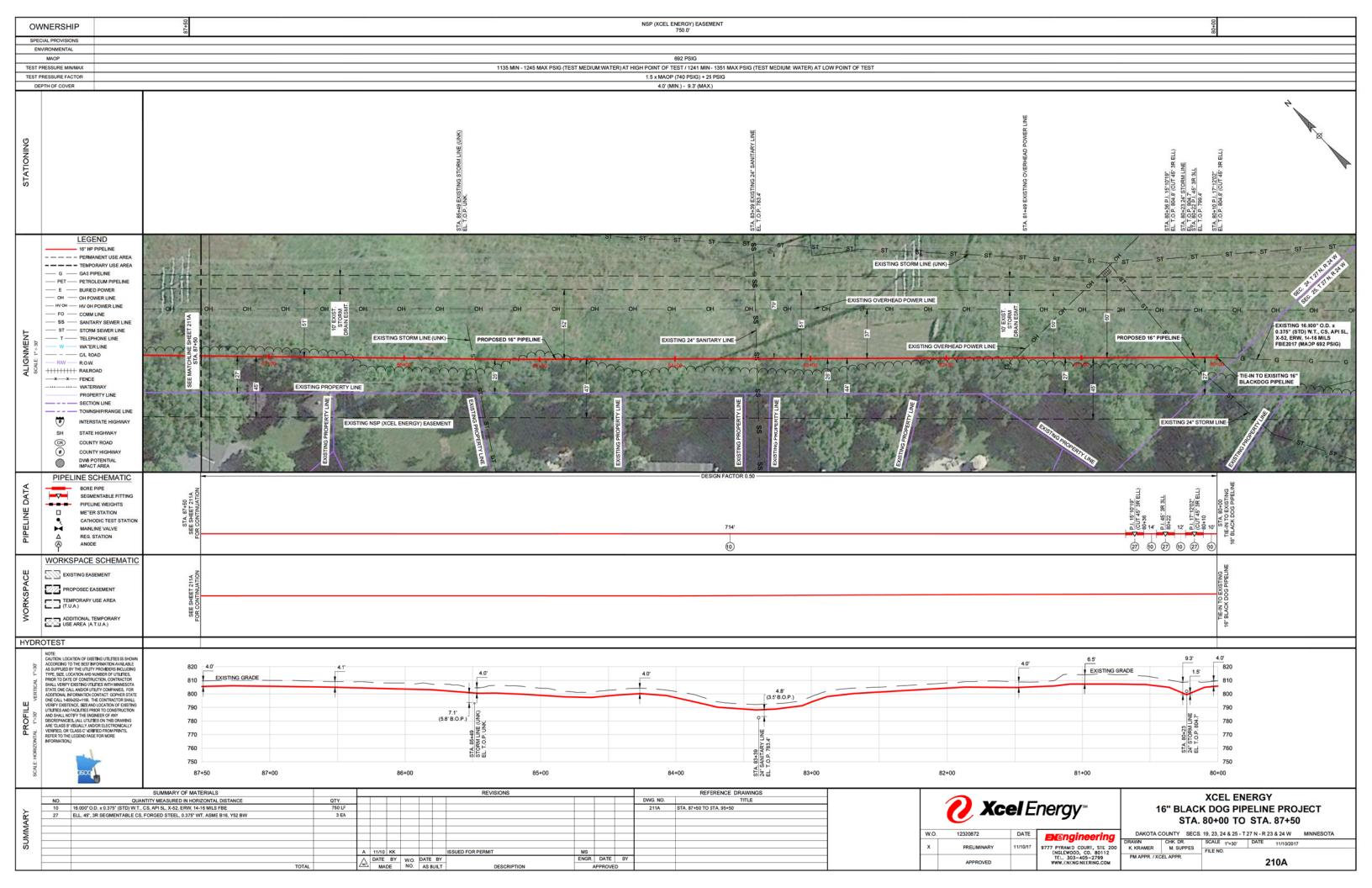
MO. AS BUT

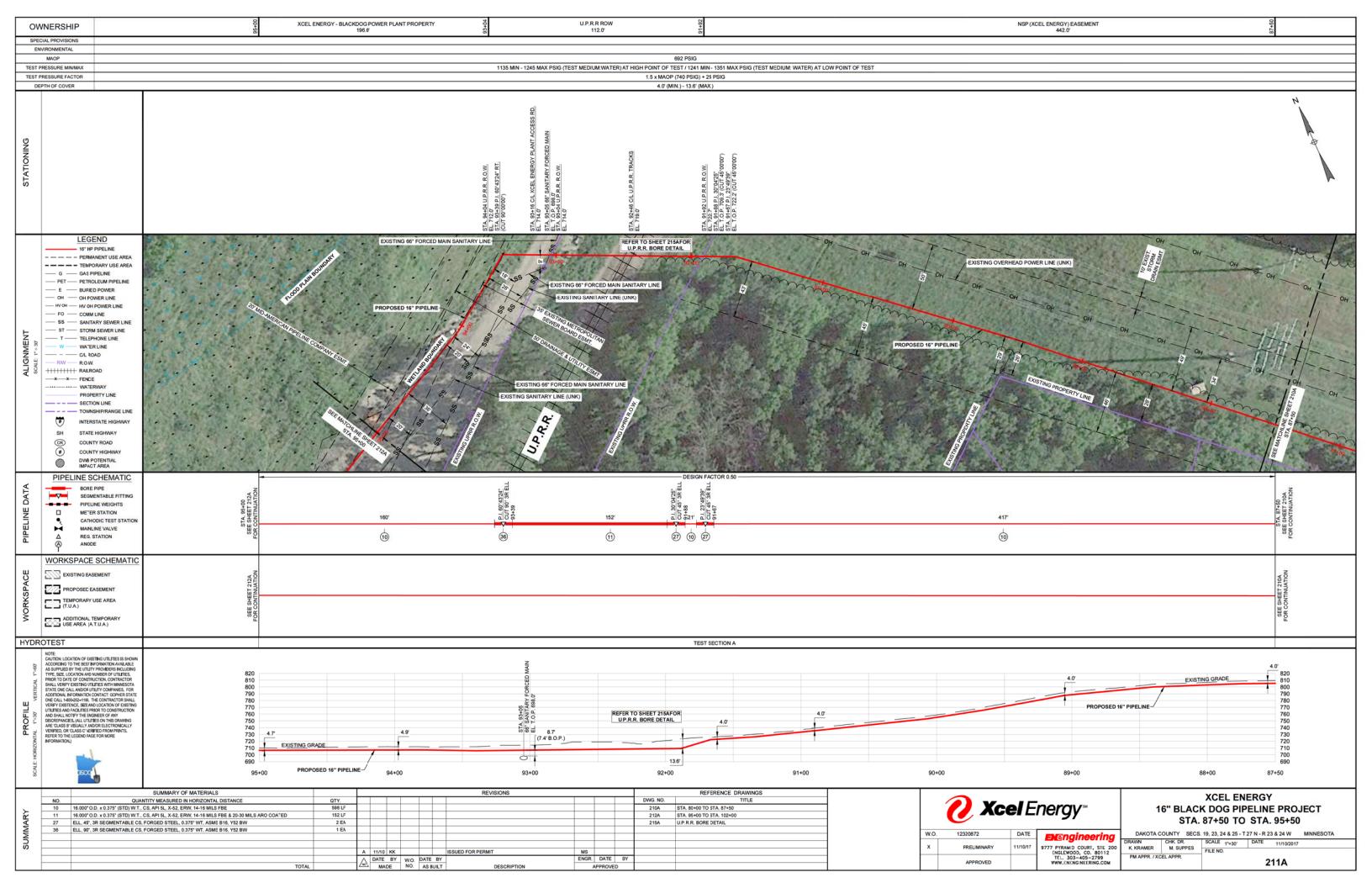
MO.

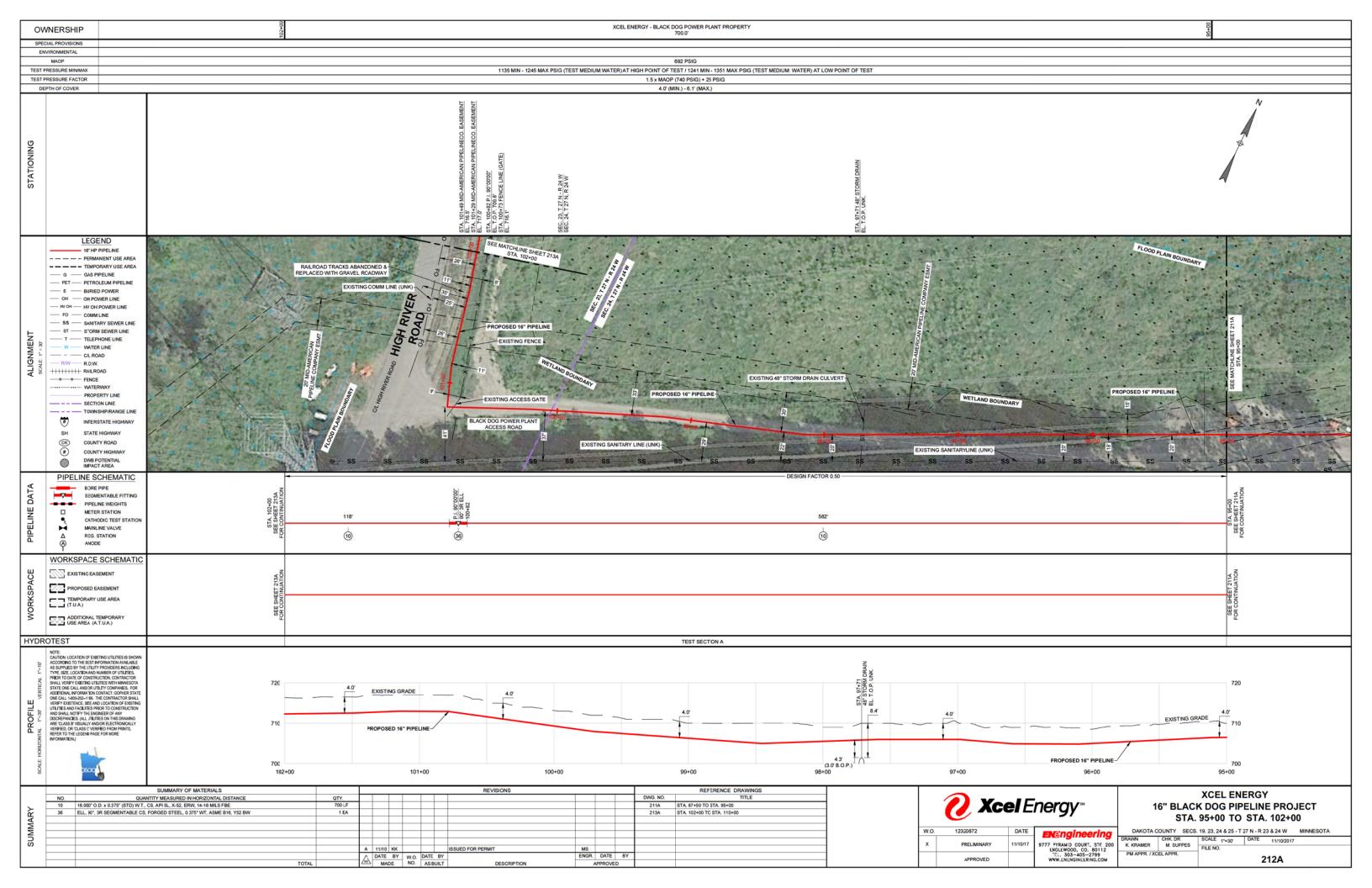
⊘ Xcel Energy[∞]

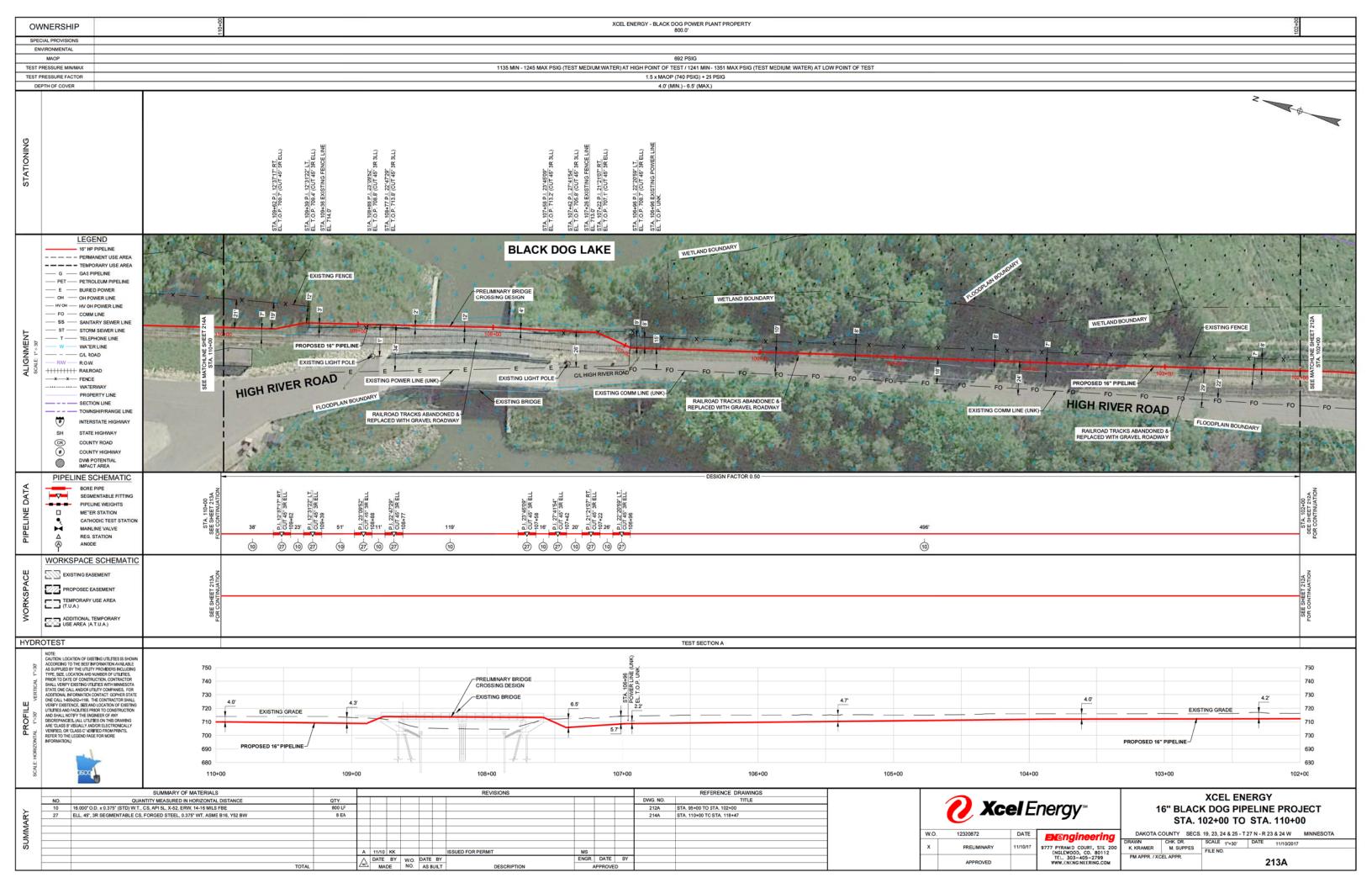
XCEL ENERGY 16" BLACK DOG PIPELINE PROJECT TITLE SHEET AND LOCATION MAP

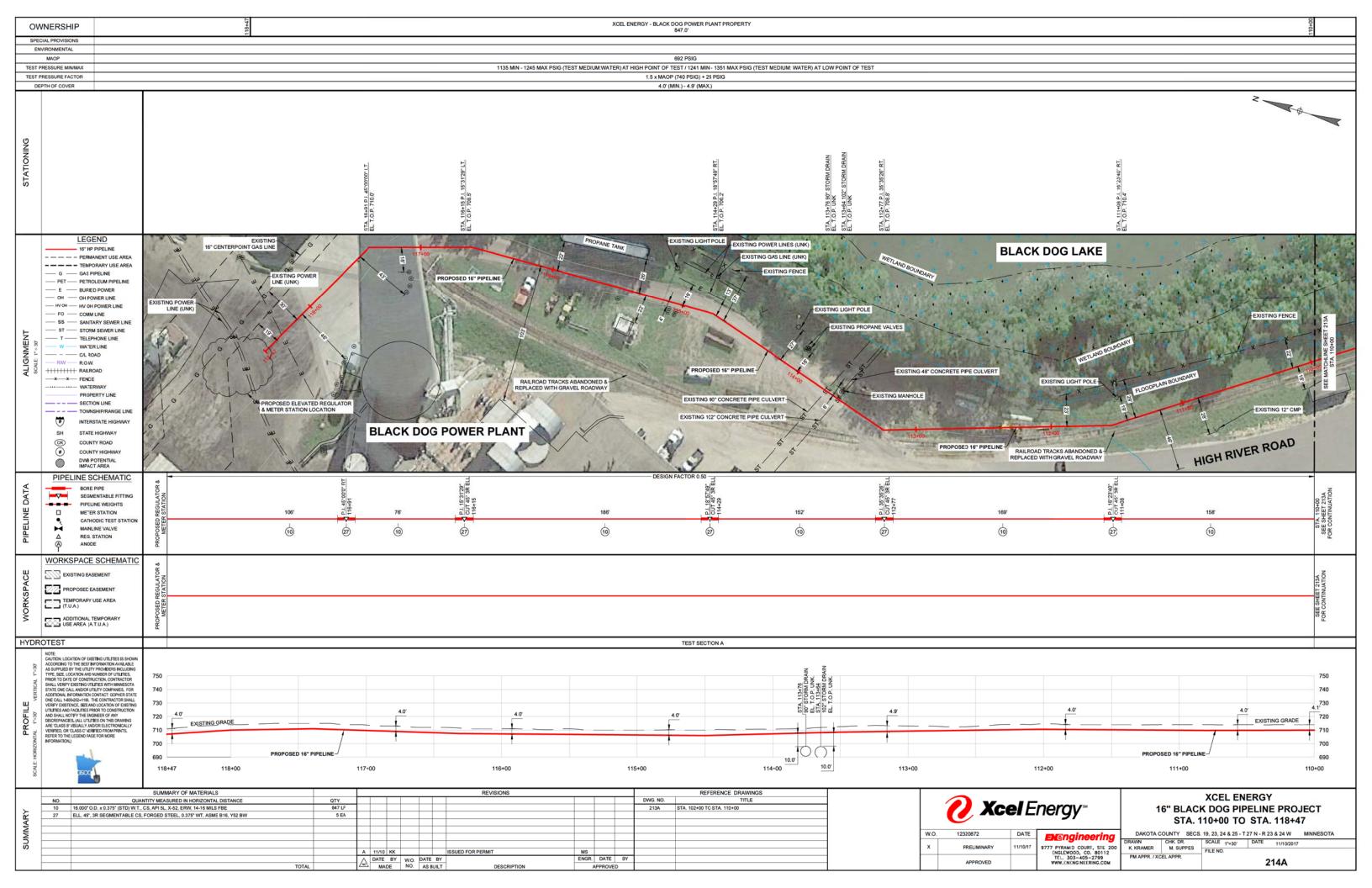
		THE SHEET AND LOCATION WAS						
V.O.	12320872	DATE	EN Engineering	DAKOTA COUN	ITY SECS.	19, 23, 24 & 25	5, T 27 N, R 23 & 24 W	MINNESOTA
Х	PRELIMINARY	11/10/17	9777 PYRAMID COURT, STE 200 ENGLEWOOD, CO. 80112	K. KRAMER	CHK. DR. M. SUPPES	SCALE NTS FILE NO.	DATE 11/10/2017	
	APPROVED		TEL. 303-405-2799 WWW.ENENGINEERING.COM	PM APPROVAL /	XCEL APPROVAL		000A	

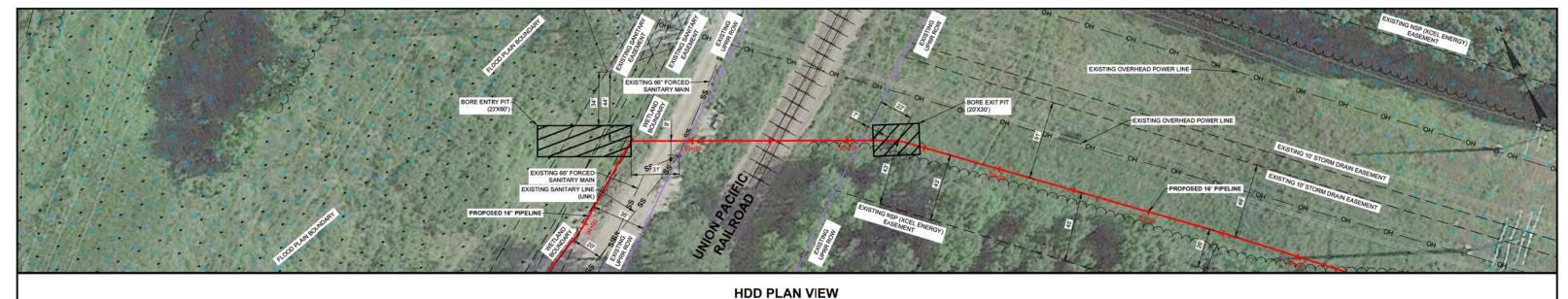


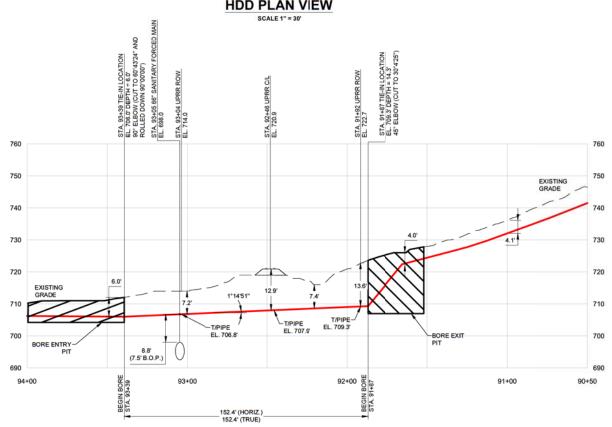












BORE PIPE SPEC DESCRIPTION CARRIER PIPE POST INSTALL TEST PRESSURES CONTENTS TO BE HANDLED NATURAL GAS TEST MEDIUM MINIMUM PIPING MATERIAL OUTSIDE DIAMETER 16.000" CARBON STEEL MAINLINE PIPE 16.000 O.D. x 0.375" WT., CS, API 5L, X52, ERW, 14-16 MILS FBE & 20-30 MILS ARO COATED. PIPE MATERIAL PIPE MATERIAL 16.000" O.D. x0.375" WT, X52 SPECIFICATION AND GRADE API 5L, X52, ERW DESCRIPTION PRESSURE % SYMS 0.375* 1,219 PSIG 692 PSIG 28.4 % WELD COATING MATERIAL 4-16 MILS FBE & 20-30 MILS ARO MINIMUM TEST PRESSURE 1,135 PSIG 46.6 % NON-DESTRUCTIVE TESTING MAXIMUM TEST PRESSURE 1,245 PSIG 51.1 %

DATE BY W.O. DATE BY
MADE NO. ASBUILT

PROFILE VIEW

SCALE HORIZ. 1" = 30' SCALE VERT. 1" = 60'

NOTES:

1. EN ENGINEERING HAS MADE AN EFFORT TO LOCATE ALL UNDERGROUND FACILITIES NOW EXISTING, BUT DOES NOT GUARANTEE THE ACCURACY OF THE INFORMATION SHOWN ON THIS MAP NOR DOES IT ACCEPT ANY RESPONSIBILITY FOR ERRORS IN LOCATION OR FAILURE TO INDICATE ANY SUCH FACILITIES.

2. ENTRY AND EXIT ANGLES ARE MEASURED FROM HORIZONTAL PLANE.

3. EXPOSE ALL EXISTING UTILITIES AT ENTRY/EXIT LOCATIONS PRIOR TO DRILLING. CONTRACTOR SHALL NOTIFY THE "ONE CALL" SYSTEM A MINIMUM OF 2 WORKING DAYS PRIOR TO BEGINNING WORK TO LOCATE ALL UNDERGROUND UTILITIES PRIOR TO BEGINNING CONSTRUCTION. SPECIFIC SAFETY PROCEDURES, OUTLINED BY COMPANY, ARE TO BE FOLLOWED AT ALL TIMES.

4. BLASTING NOT PERMITTED.



CALL BEFORE YOU DIG EXISTING UTILITY LOCATIONS AND DEPTHS ARE APPROXIMATE. CONTRACTOR WILL CONTACT THE FOLLOWING AGENCY 48 HOURS PRIOR TO CONSTRUCTION. GOPHER STATE ONE CALL (651) 454-0002 OR (800) 252-1166

? Xcel Energy[™]

12320872	DATE	FN Engine		
PRELIMINARY	11/07/17	2051 KILLEBREW DR.,		
APPROVED		TEL. 303-405-279		

XCEL ENERGY 16" BLACK DOG PIPELINE PROJECT U.P.R.R. BORE DETAIL

CHK DR. SCALE 1	DATE 11/07/2017	Ξ
MER M SUPPES	11/07/2017	

12320872	DATE	ENEngineering 2051 KILLEBREWDR., STE. 335	DAKOTA COUNTY SECS. 19, 23, 24 & 25 - T 27 N - R 23 & 24 W					
PRELIMINARY	11/07/17		DRAWN K. KRAMER	CHK. DR. M. SUPPES	SCALE	1"=30'	DATE 11/07/2017	
- NEELINITO CC		BLOOMINGTON, MN 55437	101000000		FILE NO).		
APPROVED	TEL. 303-405-2799 WWW.ENENGINEERING.COM	PM APPR. / XC	EL APPR.	215A				